



FRIGERIO ETTORE S.p.A.

MINUTERIE METALLICHE & CHIUSURE A LEVA
HARDWARE ITEMS & TOGGLE LATCHES

LE ORIGINALI
THE ORIGINALS

MADE IN ITALY



CATALOGO / CATALOGUE 2024



FRIGERIO ETTORE S.p.A.

CATALOGO 2024

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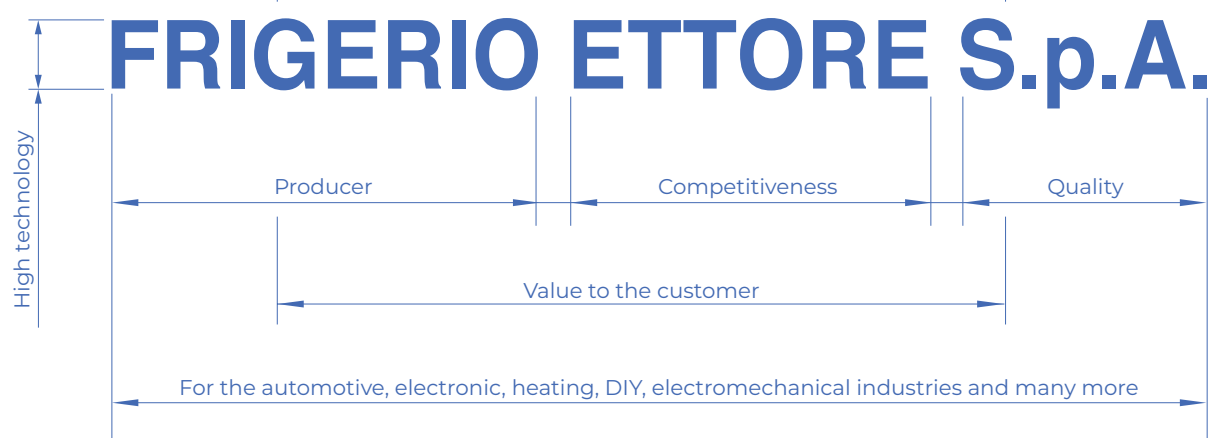
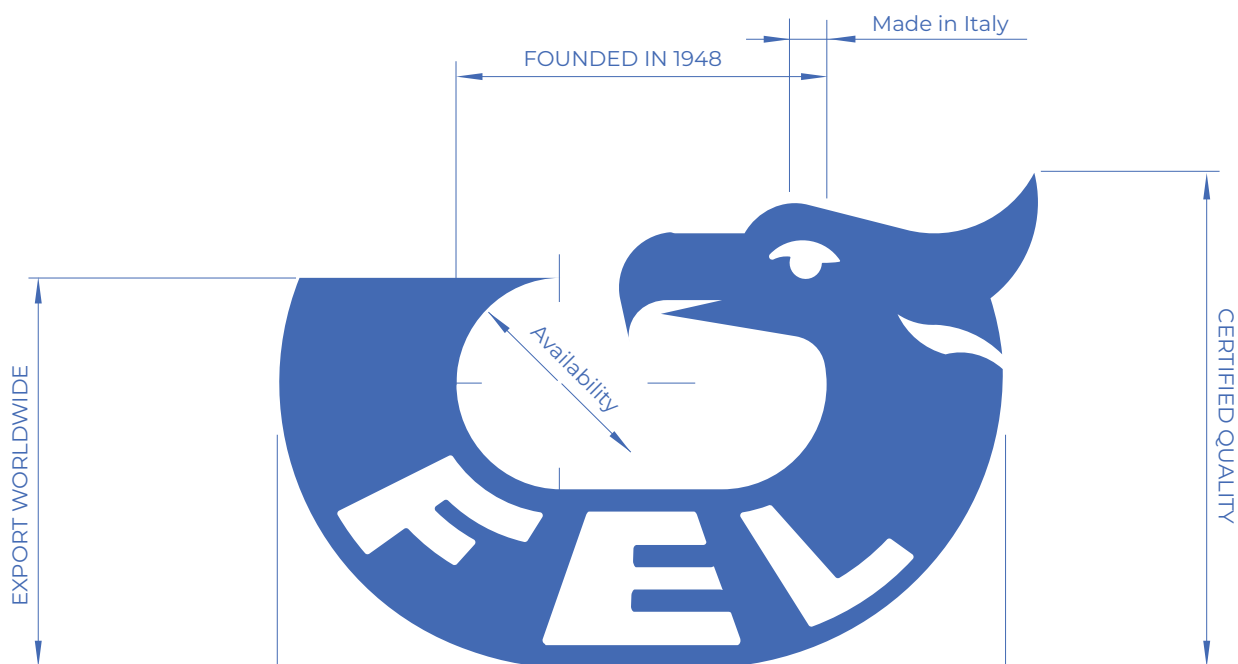
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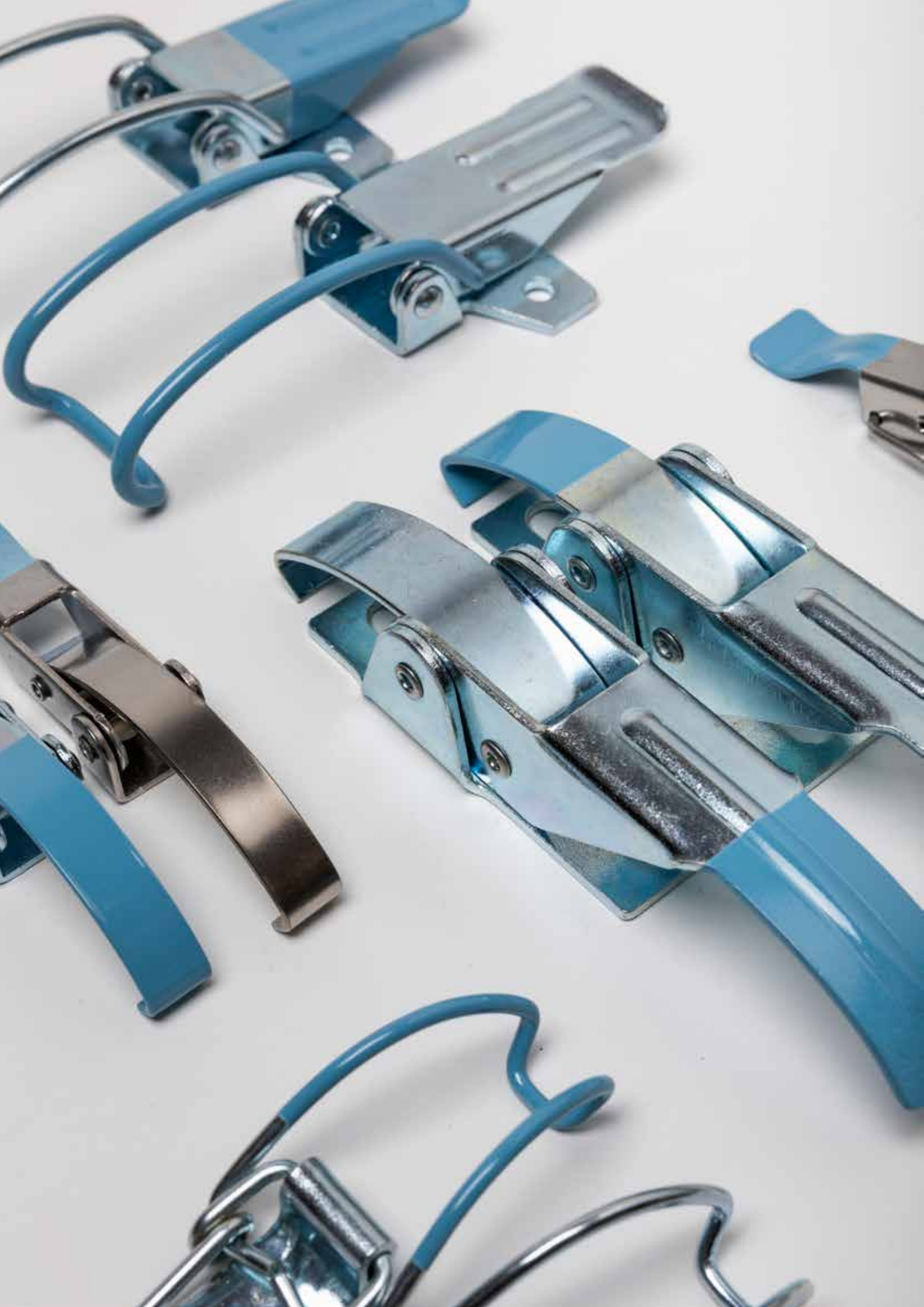
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Chiusure a leva

Toggle latches



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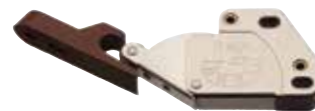
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Frigerio Ettore S.p.A

Da oltre 70 anni
al servizio dei clienti nello stampaggio a freddo

L'iniziativa del fondatore Ettore Frigerio nel 1948 è il prologo dell'attuale realtà industriale, proiettata ad anticipare le evoluzioni dei bisogni dei clienti in settori di mercato diversificati: automobilistico, elettronico, riscaldamento, hobbistico, elettromeccanico e tanti altri. Al centro della strategia del confronto competitivo, la Frigerio Ettore SpA pone la cultura aziendale, imperniata sul principio del valore da cedere al cliente: la ricerca e applicazione di metodologie scientifiche sui processi, l'ampliamento dei servizi offerti, l'investimento in formazione e tecnologia, la qualità e la competitività crescente della proposta, sono le conseguenze di tale scelta e le priorità dell'organizzazione verso lo sviluppo nel mercato globale.



For over 70 years

Frigerio Ettore S.p.A

has been serving the customers in the field of cold stamping.

The initiative of the founder Mr. Ettore Frigerio in 1948 is the prologue of the present industrial reality, aimed at anticipating the evolution of the customers' needs in different sectors: automotive, electronic, heating, DIY, electromechanical and many more. Core of the company's competitive strategy is its corporate culture aimed at conveying value to the customer. The research and application of scientific methods on the processes, a wider offer of services, the investment in training and high technology, the increasing quality and competitiveness of the proposals are the consequences of such choice and of the calling of the organization for the development in the global market.



FRIGERIO ETTORE S.p.A.

Sistema di gestione per la qualità certificato secondo la norma:

- ISO 9001, dal 1992 (ISO 9002)
- IATF 16949, per i prodotti automotive, dal 2003 (ISO/TS 16949)



Frigerio Ettore spa fin dalla sua costituzione 1948 ha sempre posto tra i propri obiettivi primari l'implementazione di processi che permettessero di soddisfare le esigenze e le aspettative dei Clienti.

Oltre agli aspetti qualitativi, si presta la stessa attenzione anche al rispetto della sicurezza negli ambienti di lavoro, curando perciò:

- L'aggiornamento costante delle proprie risorse umane
- Il continuo miglioramento delle proprie metodologie operative
- L'utilizzo di attrezzature / DPI adeguandoli agli sviluppi dei processi e ai cambiamenti
- Il rispetto di tutta la legislazione applicabile in funzione delle attività esercitate

La nostra organizzazione, quindi, si impegna a fornire condizioni di lavoro sicure e salubri per la prevenzione di lesioni e malattie correlate al lavoro e considerando il contesto in cui operiamo, basandosi su tecniche di valutazione dei rischi.

→ Portare l'Azienda ad un livello di Qualità e rispetto di tutta la legislazione dell'ambiente e della sicurezza tale da poter essere qualificata dai propri Clienti;

→ Valorizzazione delle risorse umane per stimolare la partecipazione del personale al miglioramento, alla sicurezza e la sensibilizzazione ai valori ambientali;

→ Costante miglioramento dell'immagine aziendale.

Tali obiettivi sono condivisi da tutto il personale che, oltre ad impegnarsi per la corretta gestione del Sistema, fornisce anche degli stimoli alla Direzione per l'implementazione ed il miglioramento continuo dello stesso.

6



FRIGERIO ETTORE S.p.A.

Quality Management System according to

- ISO 9001, since 1992 (ISO 9002)
- IATF 16949, for the automotive industry, since 2003 (ISO/TS 16949)

Ever since its establishment in 1948, Frigerio Ettore Spa has focused – as primary target – on the implementation of processes aimed at satisfying the needs and expectations of his customers.

Frigerio pays the same attention to quality as well as to job security matters:

- Constant refresher training of the human resources
- Steady improvement of his own operational methods
- Use of equipment/PPE suitable to the evolution and changes of the processes
- Compliance with the applicable laws

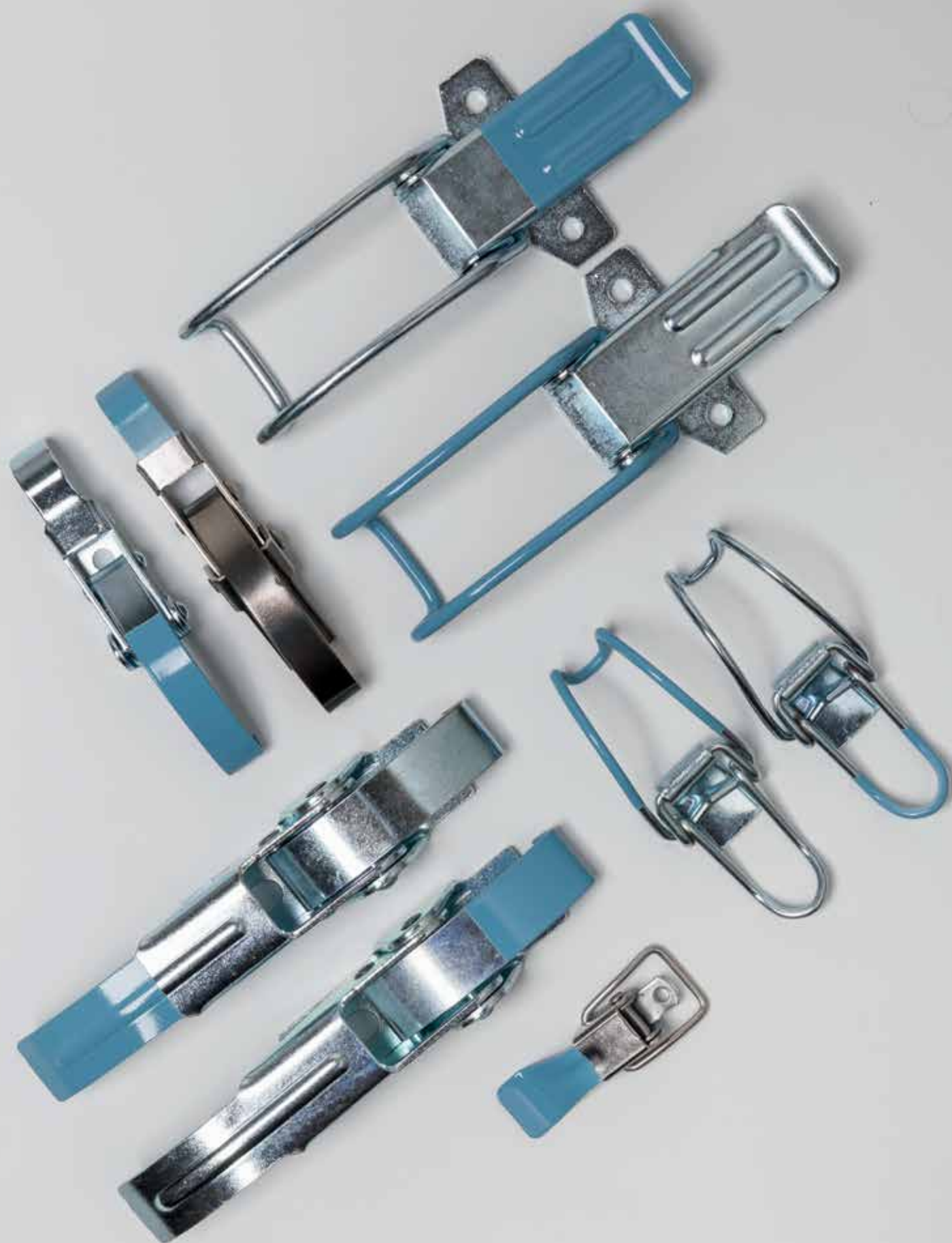
Our organization is therefore committed to granting safe working conditions in order to prevent injuries and occupational diseases. Thorough knowledge of the operational contest and the application of risk valuation techniques are functional to the purpose.

→ Lead the Company to a high Quality level and full compliance with the environmental and safety legislation

→ Respect for and development of human resources. The whole staff is encouraged to participate in order to attain the objectives with regard to improvement, safety and environmental values.

→ Constant improvement of the corporate image

Such objectives are shared by the whole staff that encourage and stimulate the Management to further improve the System



Codice articolo / Part no.

Gli articoli del catalogo sono normalmente disponibili nelle versioni e finiture indicate.

A richiesta possono essere fornite esecuzioni speciali o a disegno. Secondo l'esigenza del Cliente, il nostro ufficio tecnico è disponibile per lo studio della migliore applicazione dell'articolo. Le chiusure a leva in funzione dell'impiego si suddividono in:

- 1) Rigide:** dove il fissaggio è costante e non esiste sensibile differenza fra le parti da unire.
- 2) Regolabili:** dove è necessaria una variazione di tensione a causa della incostanza tra le parti da unire.
- 3) Con arresto di sicurezza:** dove non si deve verificare apertura accidentale a fissaggio avvenuto.
- 4) Con portalucchetto o chiave:** dove si deve evitare l'apertura da parte di estranei.
- 5) Con ganci e riscontri speciali:** dove il fissaggio deve adattarsi a dimensioni o forme particolari delle parti da unire.

Thanks to its long experience in the field of cold pressing, the Company has developed a wide range of latches for every fastening need. A wide choice of models and finishings is available. We can manufacture special versions or work on customer's drawing, as well. Our technicians can recommend and support you in making an informed choice aimed at technical improvement and cost saving.

According to their features, toggle latches can be sorted into:

- 1) Rigid latches:** where there is a constant fastening and there isn't any notable change between the parts to be fixed.
- 2) Adjustable latches:** where there is the necessity of a tension-change owing to a possible unsteadiness between the parts to be fixed.
- 3) Latches with secondary lock:** to prevent possible release or opening.
- 4) Latches with hasp or key-lock:** to prevent unauthorised access or opening.
- 5) Latches with special hooks and strikes:** in case of special dimensions or shapes of the components to be fixed.

Qualità acciaio Steel quality	Norma UNI EN Norm UNI EN	Finitura Finishing	Codice aggiuntivo Additional COD.
DC 01	UNI EN 10130	Grezzo - Unplated steel	= 00
DC 01	UNI EN 10130	Nichelato - Nickel-plated steel	= 01
DC 01	UNI EN 10130	Ottonato - Brass-plated steel	= 02
DC 01	UNI EN 10130	Cromato - Chromium-plated steel	= 03
DC 01	UNI EN 10130	Zincato - Zinc-plated steel	= 04
DC 01	UNI EN 10130	Bronzato - Bronzed steel	= 05
DC 01	UNI EN 10130	Zincatura + Cataforesi - Zinc-plated + cataphoresis	= 06
DC 01	UNI EN 10130	Brunito - Burnished steel	= 07
DC 01	UNI EN 10130	Verniciato nero - Black painted steel	= 09
DC 01	UNI EN 10130	Zincato nero - Black zinc-plated steel	= 10
Inox X5 Cr Ni 18-10 (AISI 304)	UNI EN 10088	Inox Lucido - Polished stainless steel	= 30

Codice Articolo

Per una facile lettura del codice d'identificazione segnaliamo che il N° art. individua il tipo di prodotto mentre il tipo di materiale e la finitura superficiale voluta sono individuati dai numeri aggiuntivi

Esempio di ordinazione: Codice articolo • finitura
art. 2.00.00 in acciaio zincato = cod. 2.00.00 • 04
art. 2.05.00 in acciaio inox = cod. 2.05.00 • 30

Part no.

Please note that the first set of numbers identifies the product, while the last one indicates the surface finishing

Order- example: Part no. - finishing

Part no. 2.00.00 zinc-plated steel = PN 2.00.00 • 04

Part no. 2.05.00 in stainless steel = PN 2.05.00 • 30

Le Fibbie in acciaio inox, possono risultare leggermente magnetizzate a seguito dei processi di lavorazione. Questo fenomeno non ne pregiudica lo stato di resistenza alla corrosione.

La FRIGERIO ETTORE SPA si riserva la possibilità di modificare le caratteristiche riportate nel presente catalogo senza preavviso alcuno.

Le caratteristiche dimensionali, di trattamento superficiale, di carichi di lavoro e di cicli sono puramente indicative solo per il materiale in ferro. Tali caratteristiche avranno valenza contrattuale, ai fini di responsabilità di prodotto, soltanto se confermate per scritto e per ogni singola fornitura.

The catch hooks in stainless steel might show a slight magnetism due to the working process. This feature does not jeopardize the corrosion resistance.

FRIGERIO ETTORE SPA reserves the right to modify the characteristics shown in the present catalogue without notice.

Dimensional and surface treatment features, the loading charges and the working cycles are only indicative. They become contractually valid for product responsibility purpose only when confirmed by letter and for each single supply.

Legenda / Legend



Carico massimo di lavoro
Max safe load



Carico massimo di tensione
Ultimate tension



Confezione n° pz
Pcs / box

I prodotti "a richiesta" si intendono non presenti in magazzino

Special articles "upon request" are not immediately available from stock

Le versioni in inox possono presentare differenze rispetto alle altre versioni. Se interessati, richiedere disegno.

The stainless steel versions may have differences compared to the other versions. If interested, please request a drawing.

Caratteristiche tecniche / Technical features

Finitura Finishing	Spessore protezione micron Plating Thickness micron	Resistenza nebbia salina ore Salt spray resistance test	Note Note
• 00 = Grezzo Unplated steel	0	0	Metallo base senza protezione. Normalmente usato per applicazioni saldate con trattamento dopo il montaggio. Basic metal without protection. Normally used for welded applications, where the treatment is done after the assembling.
• 01 = Nichelato Nickel-plated steel	2	5	Buona estetica di colore lucido ma bassa resistenza all'ossidazione. Good aesthetic. Bright colour. Low corrosion resistance.
• 02 = Ottonato Brass-plated steel	2	5	Buona estetica di colore dorato ma bassa resistenza all'ossidazione. Good aesthetic results. Gold colour. Low corrosion resistance.
• 04 = Zincato Zinc-plated steel	3	24	Buon aspetto superficiale e largamente usato con media resistenza all'ossidazione. I rivestimenti con passivazione al cromo esavalente (Fe/Zn III e Fe/Zn V) all'interno di veicoli non sono più consentiti secondo norma Europea EN N° 39/1999 del 29 Luglio 1999 Articolo 4. Good superficial appearance. Ordinary resistance to corrosion. According to the european EN N°39/199 dtd. 29/07/99, Art.4 Cr6 coatings (Fe/Zn III and Fe/Zn V) inside the vehicles are no longer allowed.
• 05 = Bronzato Bronzed steel	3	3	Colore bronzo scuro. È particolarmente adatto per applicazioni su mobili legno. Bassa resistenza all'ossidazione Dark bronze colour. Particularly used on the wood-furniture. Low corrosion resistance.
• 06 = Zincatura + Cataforesi Zinc-plated + cataphoresis	20	350	Colore nero. Alta resistenza all'ossidazione. Black colour. High corrosion resistance.
• 07 = Brunito Burnished	0	2	Colore nero. Bassa resistenza all'ossidazione. Black colour. Low corrosion resistance.
• 09 = Verniciatura cataforesi Cataphoresis painting	15	300	Colore nero. Ottimo trattamento di preverniciatura. Alta resistenza all'ossidazione. Black colour. Good pre-coating treatment. High corrosion resistance
• 10 = Zincatura nera Black zinc-plated			Colore nero non uniforme. Adatto applicazioni interne, non estetiche. Uneven black color. Suitable for internal, non-aesthetic applications.

Chiusure a Leva / Toggle latches

Art **2.00.00** • 00 - 01 - 04 - 30

Chiusura a leva / Toggle latch

Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



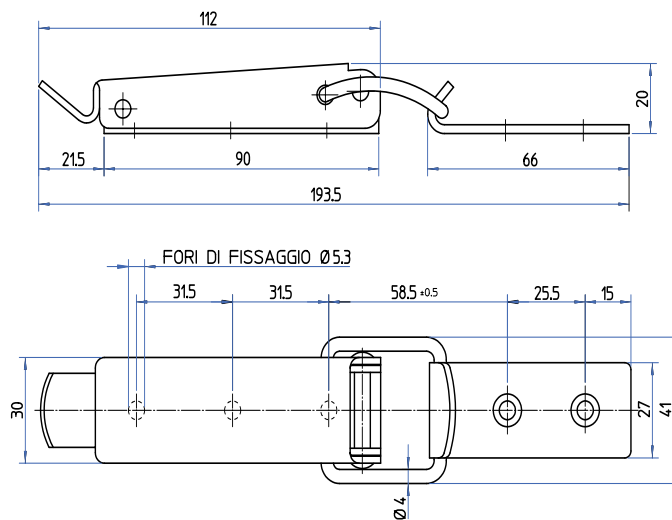
2000N



4000N



25



10

Art **2.00.01** • 00 - 01 - 04 - 30

Chiusura a leva per lucchetto / Hasp toggle latch

*Nella versione in acciaio, i fori del riscontro sono svasati

*The strike in the steel version has countersunk holes



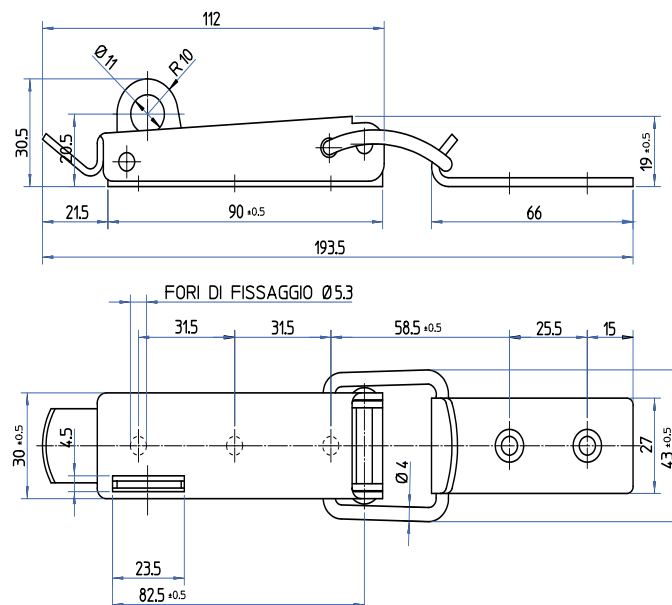
2000N



4000N



25



Art **2.00.02** • 01 - 30

Chiusura a leva con arresto di sicurezza / Toggle latch with secondary lock

Acciaio nichelato, inox / Nickel-plated, stainless steel

Per zinc. minimo / Zinc-plated steel: 1000 pz / pcs



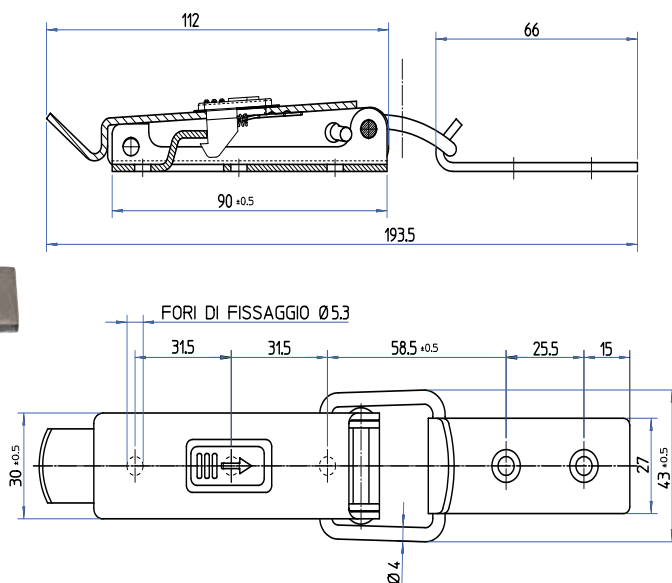
2000N



4000N



25



Art **2.00.03** • 06 -04

Chiusura a leva con serratura (solo su richiesta)

Toggle latch with key-lock (only upon request)

Acciaio zincato + cataforesi con perno inox

Zinc-plated steel + cataphoresis painting with stainless steel pin

Per chiavi uguali lotto minimo 500 pz

MOQ for identical keys: 500 pcs



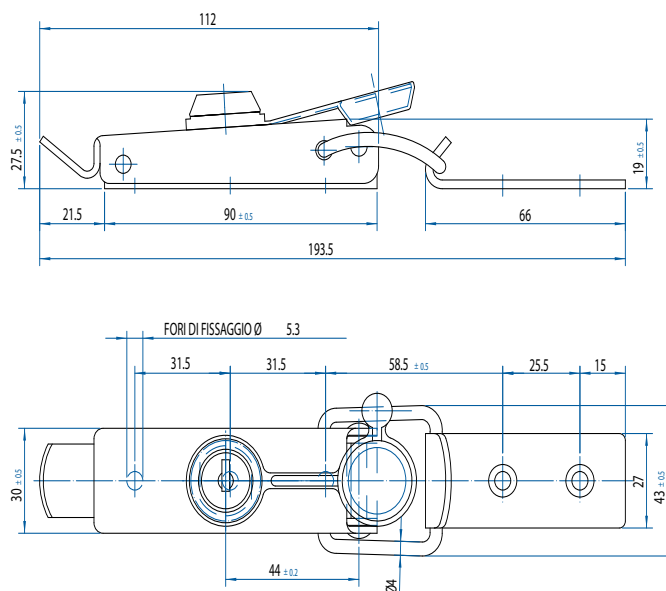
2000N



4000N



15

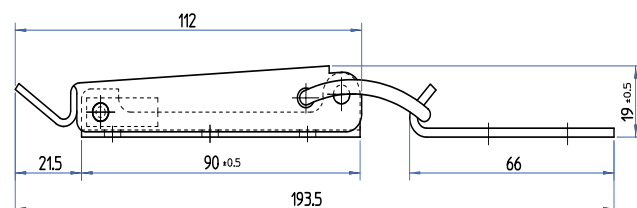




Toggle latch with click-arrest

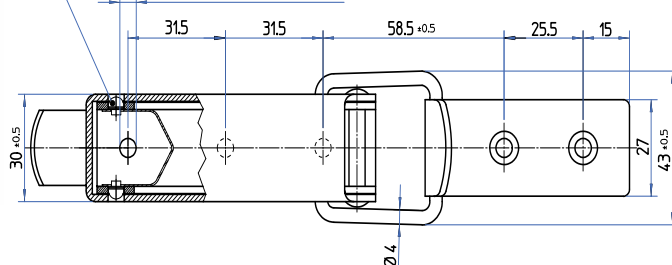
Acciaio zincato, inox, nichelato

Zinc-plated, nickel-plated, stainless steel



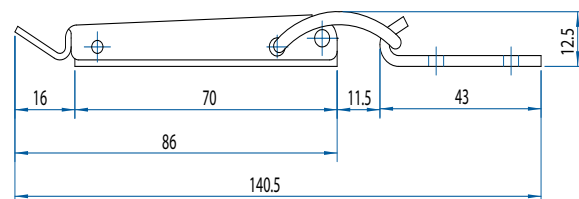
PERNI SU MOLLA PER BLOCCAGGIO CHIUSURA

FORI DI FISSAGGIO Ø5.3

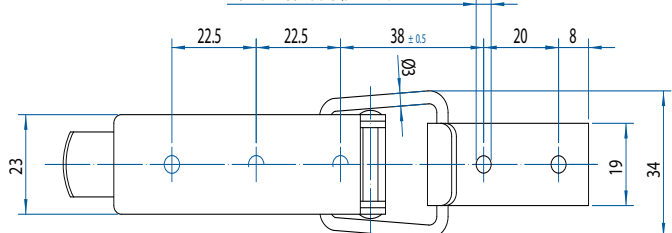


Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



FORI DI FISSAGGIO Ø 4.1



Art **2.01.01** • 00 - 01 - 04 - 30

Chiusura a leva per lucchetto / Hasp toggle latch
 Acciaio grezzo, nichelato, zincato, inox
 Unplated steel, nickel-plated, zinc-plated, stainless steel



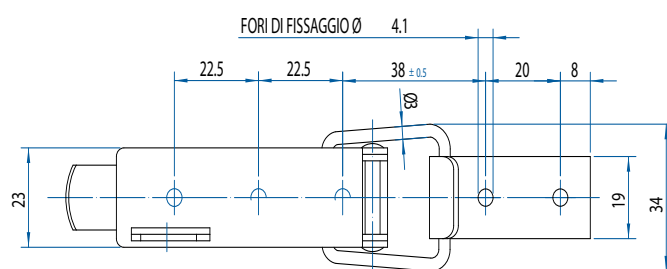
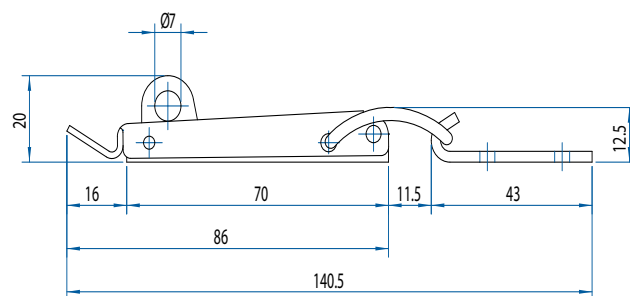
1500N



3000N



50



Art **2.02.00** • 00 - 01 - 04 - 30

Chiusura a leva / Toggle latch
 Acciaio grezzo, nichelato, zincato, inox
 Unplated steel, nickel-plated, zinc-plated, stainless steel



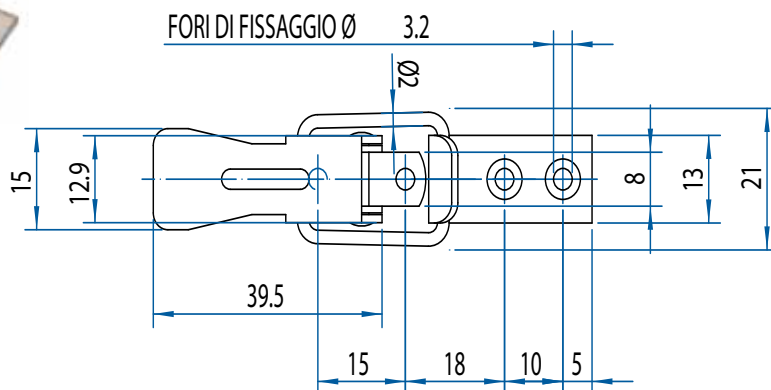
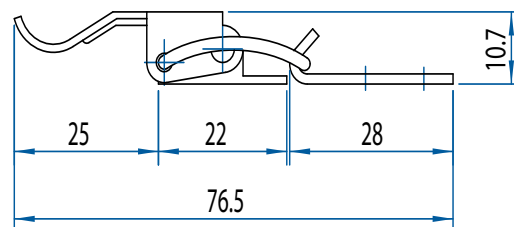
400N



1000N



200



Art **2.02.10** • 00 - 30

Esecuzione grezza e inox senza fori a richiesta
 Unplated steel and stainless steel without holes upon request

Art **2.03.00** • 00 - 01 - 04 - 30

Chiusura a leva / Toggle latch

Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



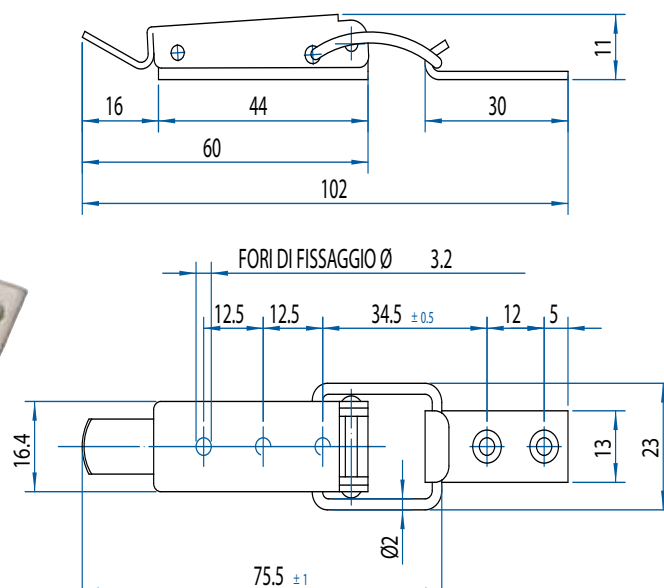
550N



1300N



150



14

Art **2.03.01** • 00 - 01 - 04 - 30

Chiusura a leva per lucchetto / Hasp toggle latch

Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



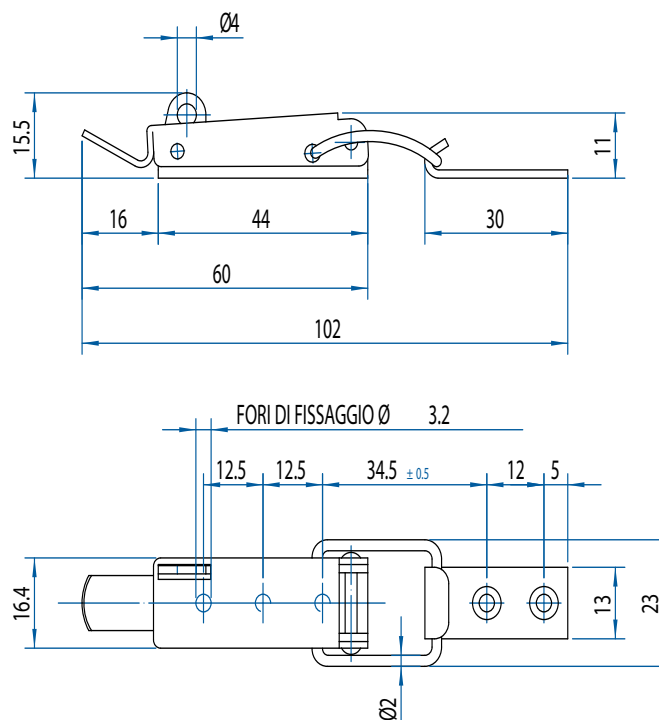
550N



1300N



150



Art **2.03.02** • 04 - 30

Chiusura a leva con molla di sicurezza / Toggle latch with secondary lock
Acciaio zincato, inox / Zinc-plated, stainless steel



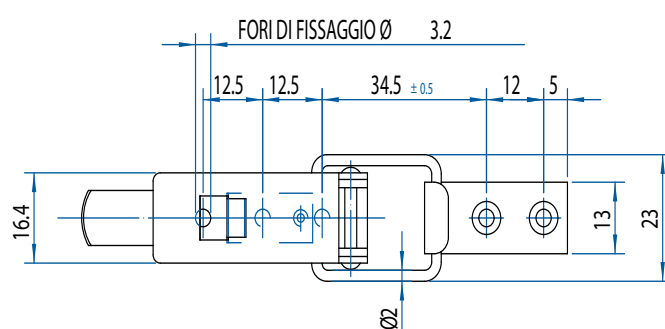
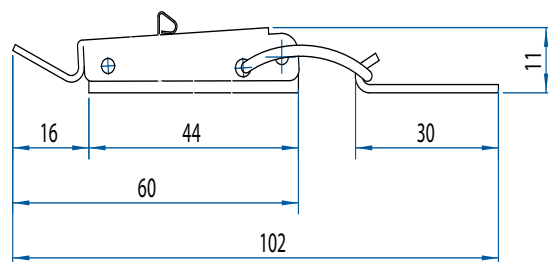
550N



1300N



150



Art **2.04.00** • 00 - 01 - 04 - 30

Chiusura a leva / Toggle latch
Acciaio grezzo, nichelato, zincato, inox
Unplated steel, nickel-plated, zinc-plated, stainless steel



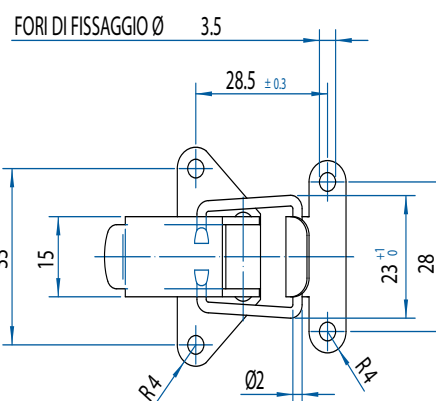
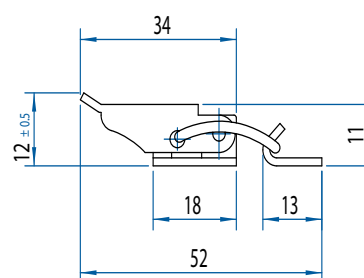
550N



1500N

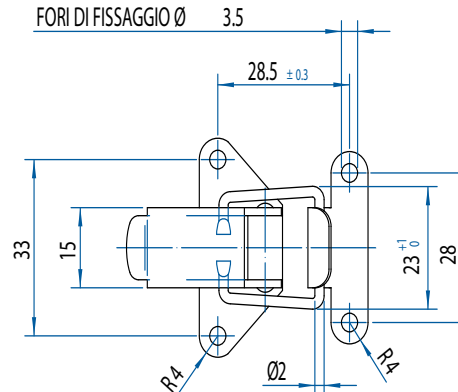


200



Art **2.04.10** • 00 - 04 - 30

Esecuzione grezza senza fori / Unplated steel without holes
Acciaio zincato, inox / Zinc-plated, stainless steel
Lotto minimo / MOQ: 5.000 pz / pcs



Art **2.04.01** • 00 - 01 - 04

Chiusura a leva per lucchetto / Hasp toggle latch

Acciaio grezzo, nichelato, zincato

Unplated steel, nickel-plated, zinc-plated steel



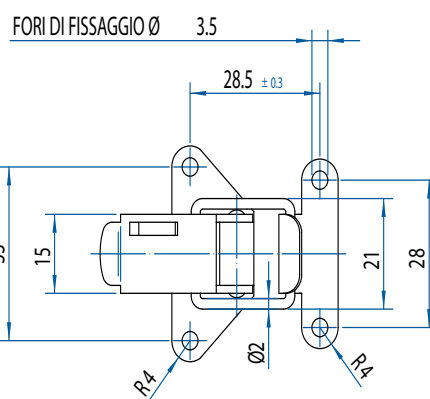
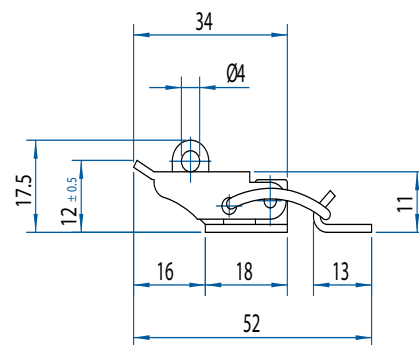
550N



1500N



200



Art **2.04.11** • 00

Esecuzione grezza senza fori

Unplated steel without holes

16

Art **2.05.00** • 00 - 01 - 04 - 30

Chiusura a leva regolabile / Adjustable toggle latch

Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



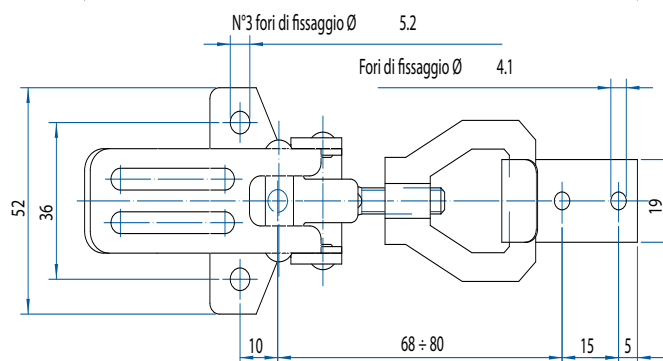
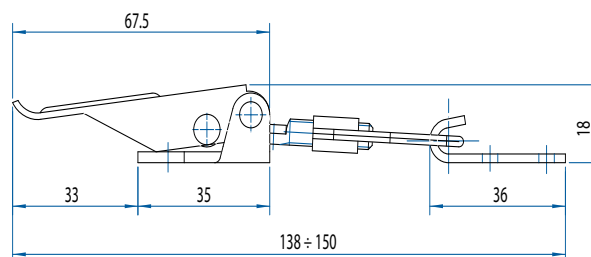
1100N



2500N



25



Art **2.05/621** • 04 - 30

Chiusura a leva adattabile agli art. / Draw-hook suited to p/n 2.01.00

Zincato, inox / Zinc-plated, stainless steel

Lotto minimo per inox / MOQ stainless steel: 5.000 pz / pcs



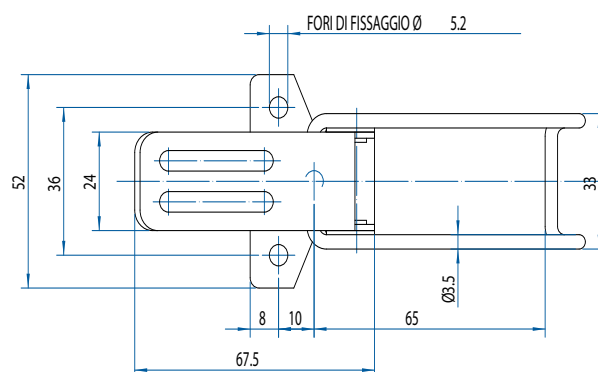
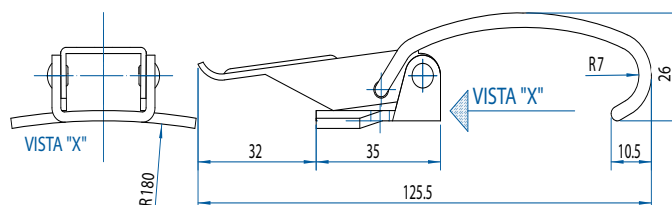
200N



1000N



200



Art **2.05.02** • 01 - 30

Chiusura a leva regolabile con arresto di sicurezza

Adjustable toggle latch with secondary lock

Acciaio nichelato, inox / Nickel-plated, stainless steel

Zincata a richiesta / Zinc-plated version available upon request

Lotto minimo / MOQ: 5.000 pz / pcs



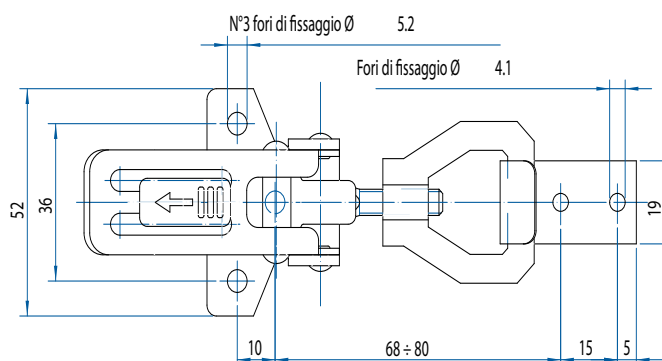
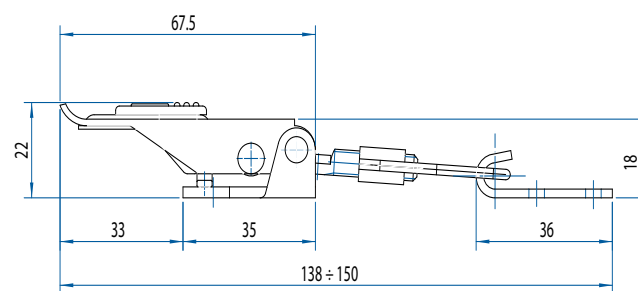
1100N



2500N



25



Art **2.06.00** • 00 - 01 - 04 - 30

Chiusura a leva / Toggle latch

Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



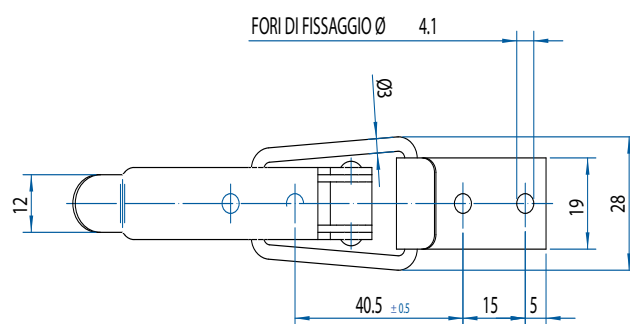
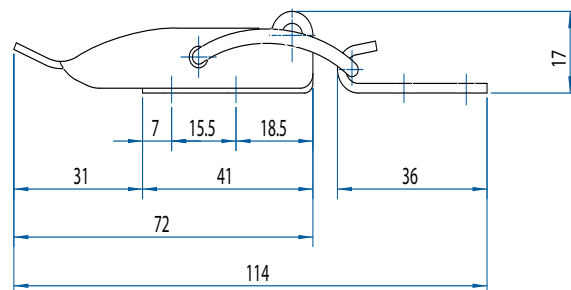
1000N



2500N



50



18

Art **2.06.01** • 00 - 01 - 04 - 30

Chiusura a leva per lucchetto / Hasp toggle latch

Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



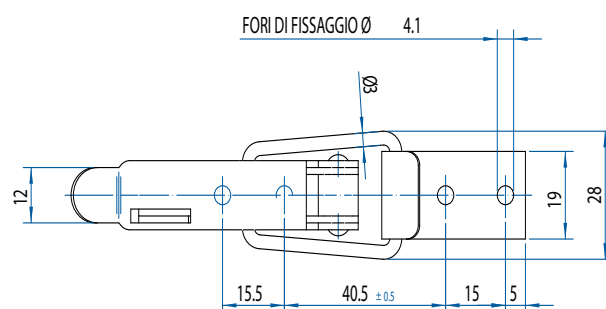
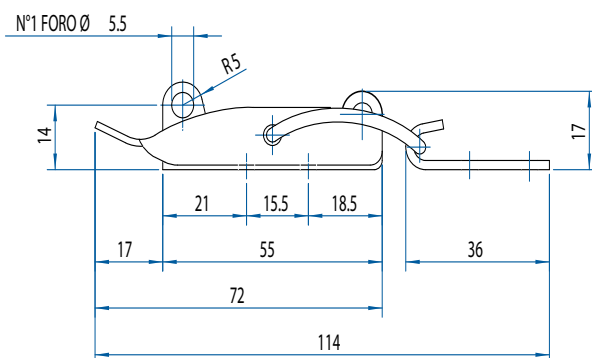
1000N



2500N



50



Art **2.07.00** • 04 - 30

Chiusura a leva / Toggle latch

Acciaio zincato, inox / Zinc-plated, stainless steel

Lotto minimo per inox / MOQ stainless steel: 10.000 pz / pcs



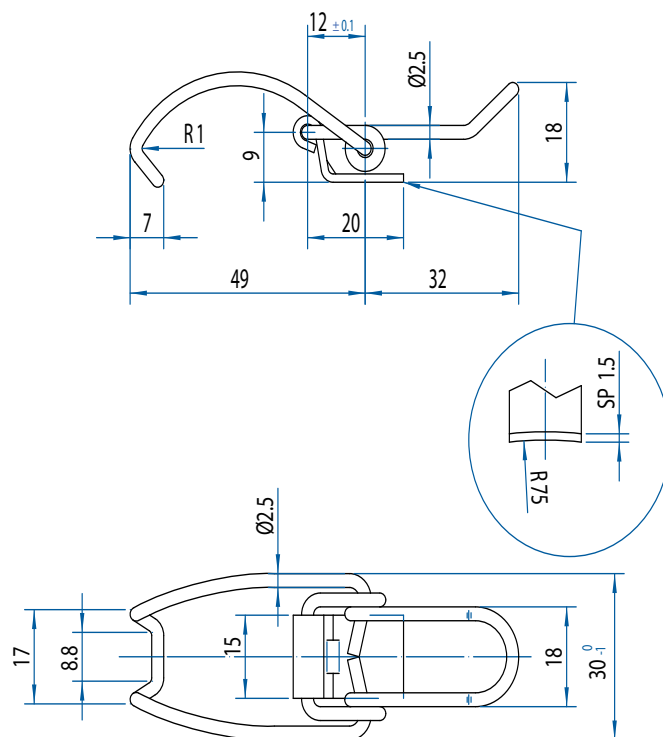
300N



600N



500



19

Art **2.08.00** • 00 - 01 - 04 - 30

Chiusura a leva / Toggle latch

Acciaio grezzo, nichelato, zincato, inox

Unplated steel, nickel-plated, zinc-plated, stainless steel



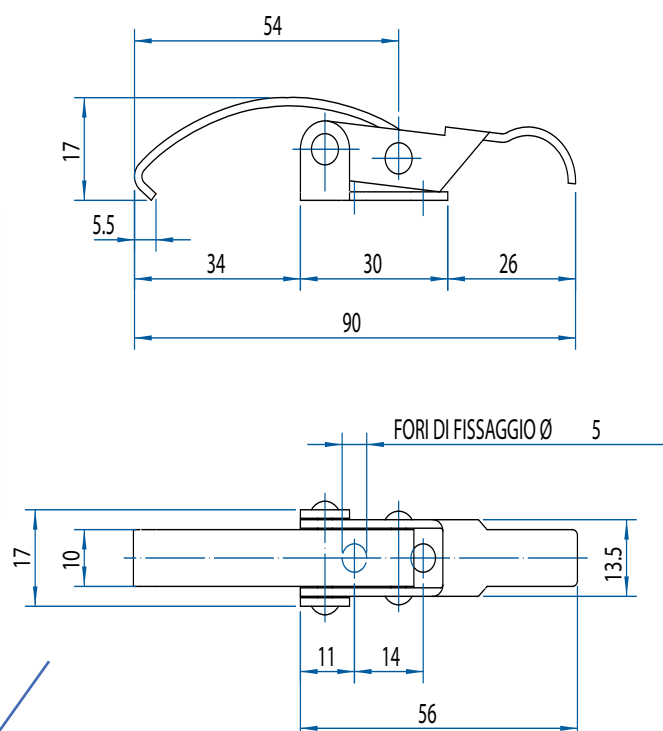
500N



900N



100



Art **2.08.10** • 00 - 01 - 04 - 30

Esecuzione grezza, nichelata o zincata senza fori e inox

Unplated, nickel- and zinc-plated steel without holes and stainless steel

Lotto Min / MOQ: 1000 pz / pcs

Art **2.09.01** • 04

Chiusura a leva per lucchetto / Hasp toggle latch
Acciaio zincato / Zinc-plated steel



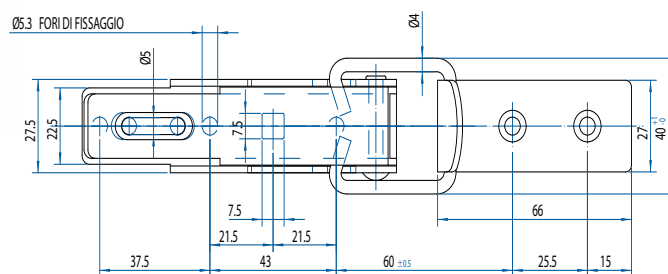
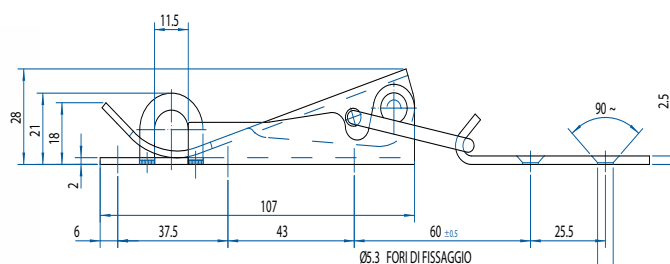
2000N



3500N



25



20

Art **2.10.00** • 04

Chiusura a leva / Toggle latch
Acciaio zincato / Zinc-plated steel



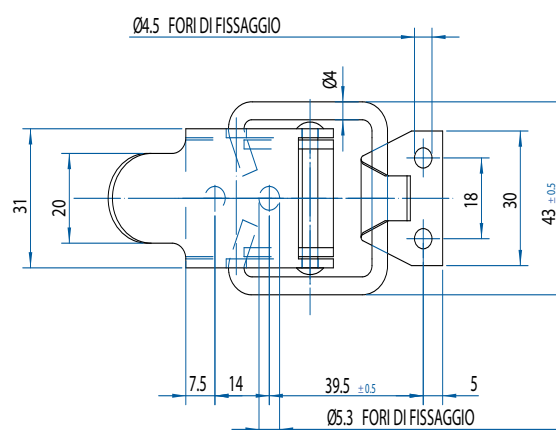
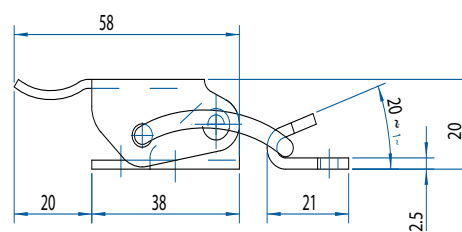
1500N



3000N



50



Art **2.17.00** • 04

Chiusura a leva / Toggle latch
Acciaio zincato / Zinc-plated steel



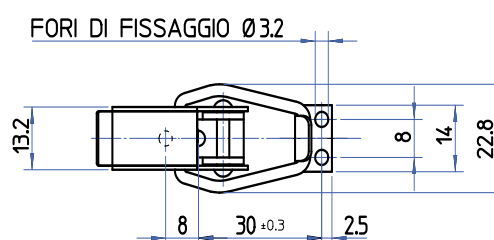
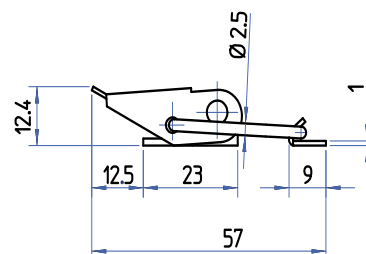
400N



1000N



200



Art **2.18.00** • 04 - 30

Chiusura a leva regolabile / Adjustable toggle latch
Acciaio zincato- inox / Zinc-plated, stainless steel



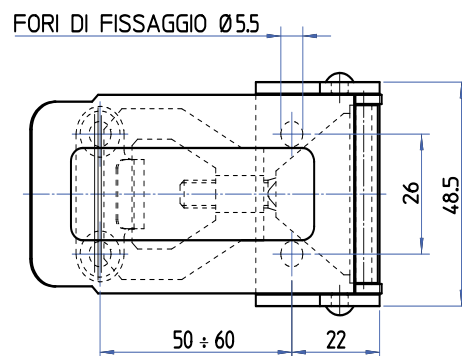
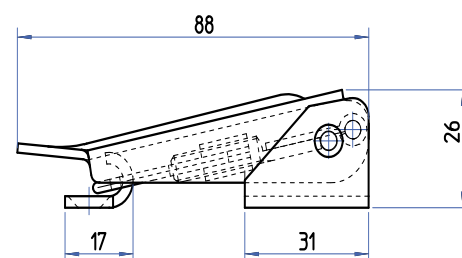
1500N



3000N



25



Art **2.18.01** • 04

Chiusura a leva regolabile per lucchetto / Adjustable hasp toggle latch
Acciaio zincato / Zinc-plated steel



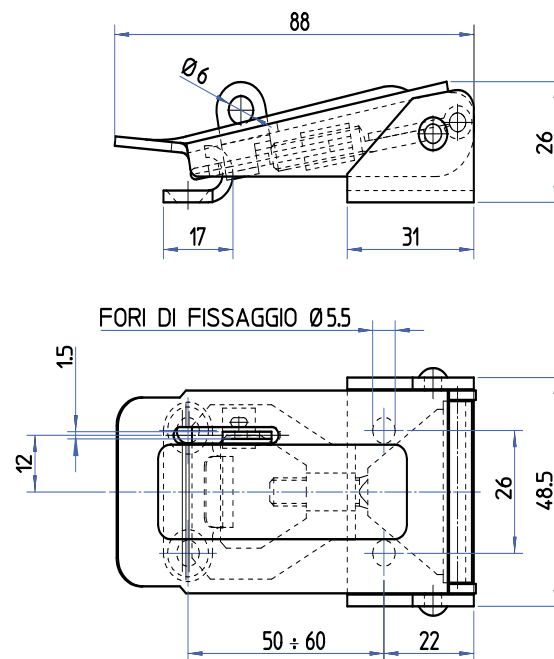
1500N



3000N



25



22

Art **2.19.00** • 04

Chiusura a leva con gancio acciaio
Toggle latch with stainless steel hook
Acciaio zincato / Zinc-plated steel



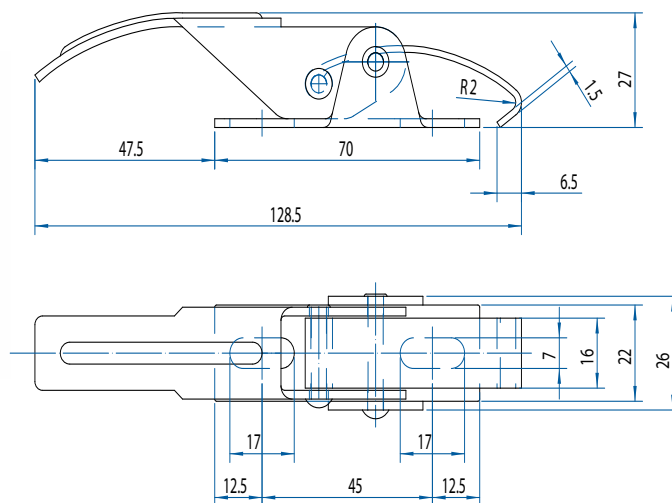
750N



1500N



100



Art **2.30.00** • 01 - 04

Chiusura a leva regolabile / Adjustable toggle latch
Acciaio zincato - nichelato / Zinc-plated, nickel-plated steel



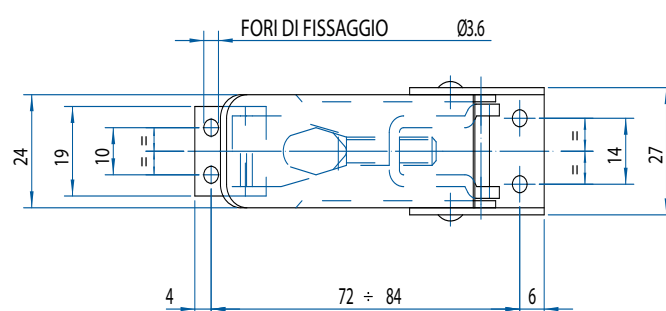
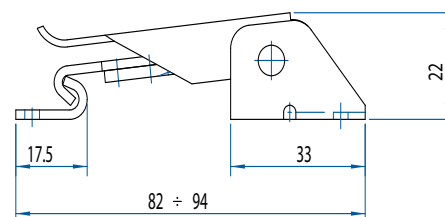
1000N



2000N



50



23

Art **2.30.02** • 04

Chiusura a leva regolabile con molla di sicurezza
Adjustable toggle latch with secondary lock
Acciaio zincato / Zinc-plated steel



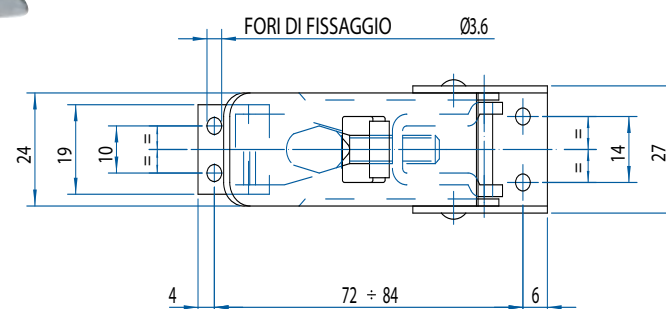
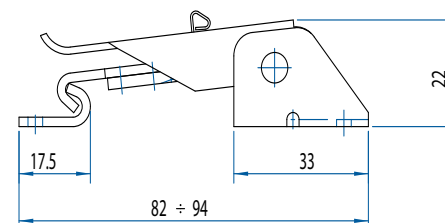
1000N



2000N



50



Art **2.40.00** • 04

Chiusura a leva regolabile / Adjustable toggle latch
Acciaio zincato / Zinc-plated steel



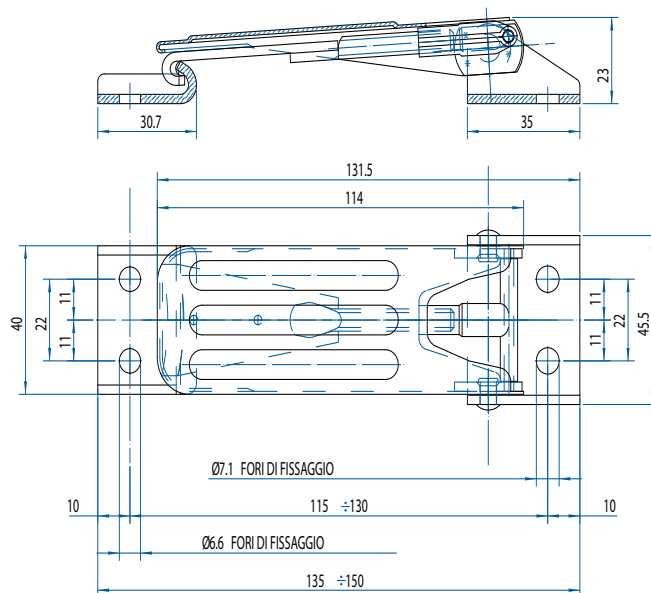
2000N



4000N



25



24

Art **2.40.01** • 04

Chiusura a leva regolabile per lucchetto / Adjustable hasp toggle latch
Acciaio zincato / Zinc-plated steel



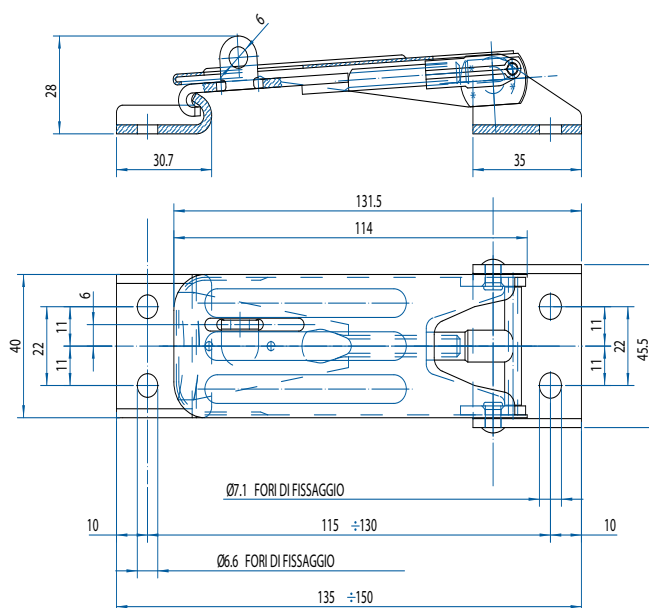
2000N



4000N



25



Art **2.41.00** • 04 - 30

Chiusura a leva regolabile / Adjustable toggle latch
Acciaio zincato, inox / Zinc-plated / stainless steel



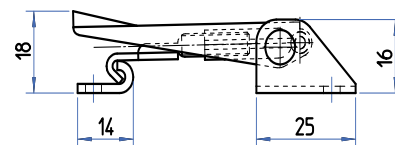
1000N



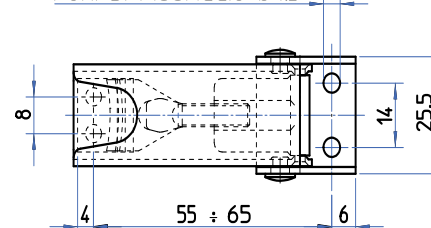
1400N



100



FORI DI FISSAGGIO Ø4.2



Art **2.41.01** • 04 - 30

Chiusura a leva regolabile per lucchetto / Adjustable hasp toggle latch
Acciaio zincato, inox / Zinc-plated / stainless steel



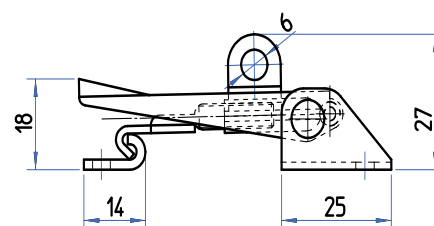
1000N



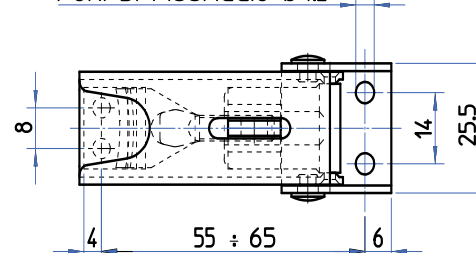
1400N



100



FORI DI FISSAGGIO Ø4.2



Art **2.41.02** • 04 - 30

Chiusura a leva con molla di sicurezza

Adjustable toggle latch with secondary lock

Acciaio zincato, inox / Zinc-plated / stainless steel



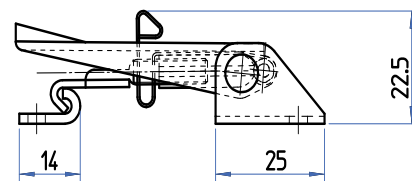
1000N



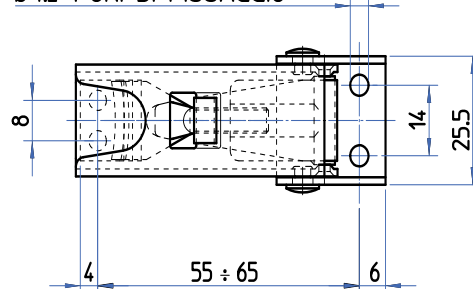
1400N



100



Ø4.2 FORI DI FISSAGGIO



Art **2.42.00** • 04 - 30

Chiusura a leva con trazione compensata / Toggle latch with tension springs

Acciaio zincato, inox / Zinc-plated, stainless steel



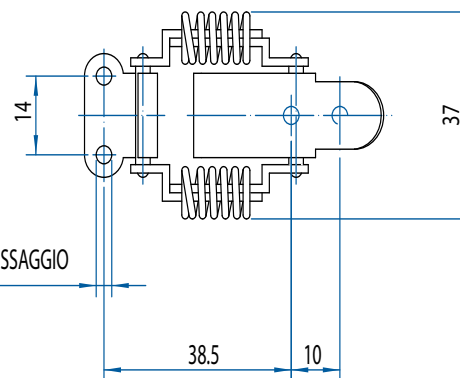
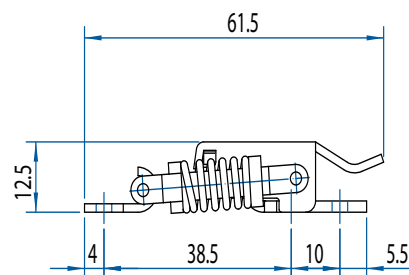
500N



1500N



100



Ø3.2 N°4 FORI DI FISSAGGIO

Art **2.42.10**

Versione senza fori / version without holes

Lotto minimo / MOQ 10.000 pz / pcs

Art **2.43.00** • 04 - 30

Chiusura a leva / Toggle latch

Acciaio zincato, inox / Zinc-plated, stainless steel



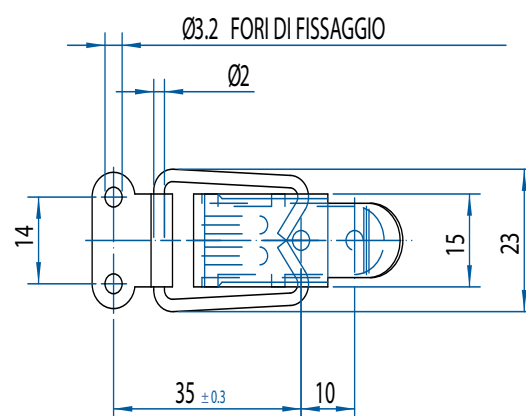
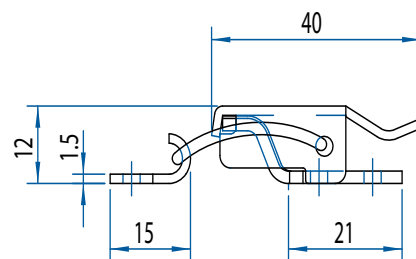
550N



1000N



100



27

Art **2.45.00** • 04

Chiusura a leva / Toggle latch

Acciaio zincato / Zinc-plated steel



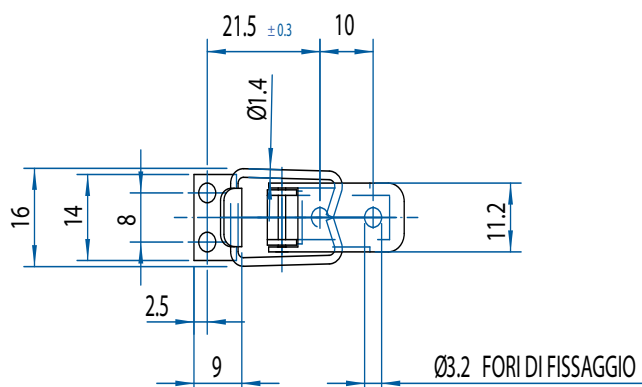
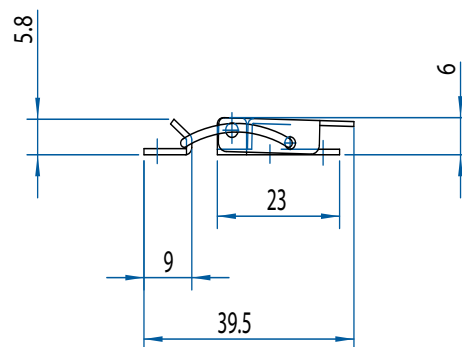
150N



300N



200



Art **2.46.00** • 04

Chiusura a leva regolabile / Adjustable toggle latch
Acciaio zincato / Zinc-plated steel



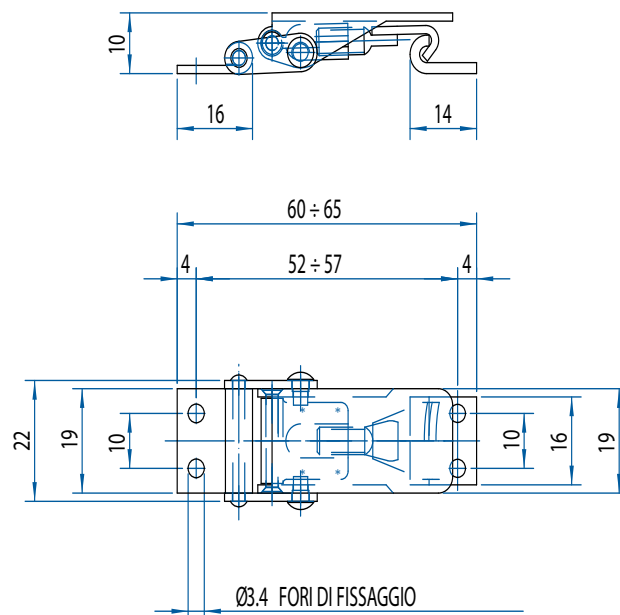
750N



1500N



100



28

Art **2.52.00** • 04 - 05

Chiusura a leva / Toggle latch
Acciaio zincato, bronzato / Zinc-plated, bronzed steel



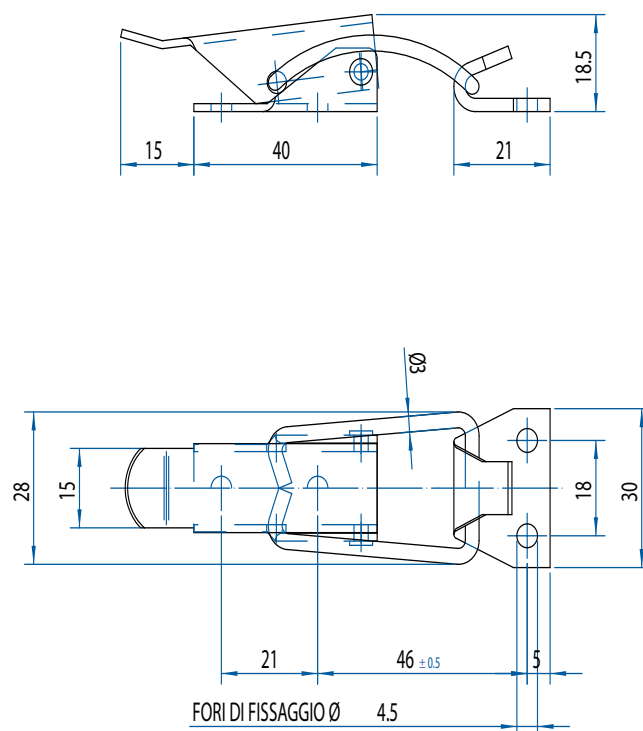
1000N



2500N



50



Chiusure con ganci speciali a richiesta

Toggle latches with special draw-hooks - upon request

Art **CL 461/202 • 00 - 04 -30**

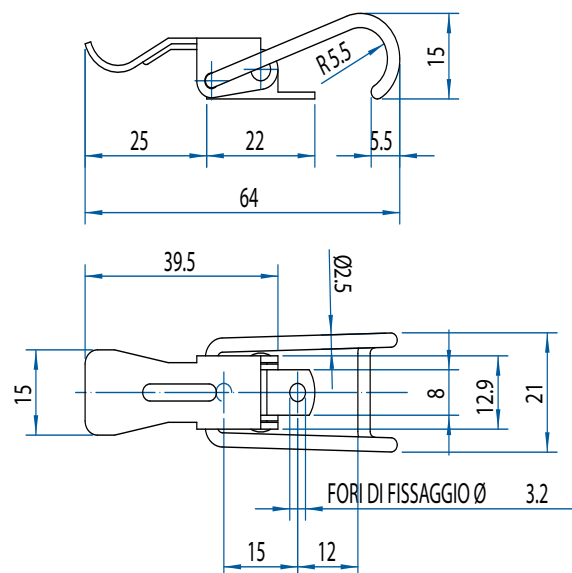
Chiusura a leva adattabile agli articoli: / Draw-hook suited to p/n:

2.03.00 / 2.04.00 / 2.17.00 / 2.43.00

Acciaio grezzo, zincato, inox / Unplated stell, Zinc-plated, Stainless Steel

Lotto minimo / MOQ: 5000 pz / pcs

Lotto minimo Inox / MOQ stainless steel: 10.000 pz / pcs



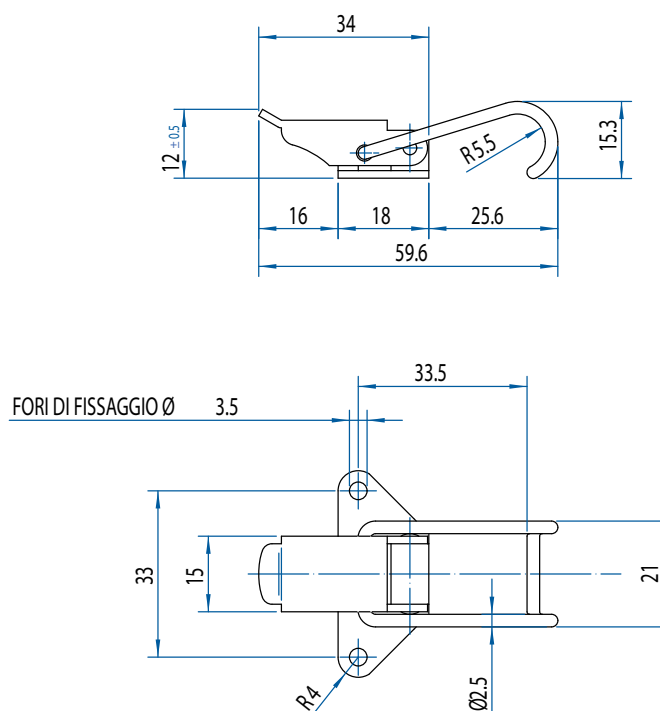
29

Art **CL 461/204 • 04 - 30**

Chiusura a leva / Toggle latch

Acciaio zincato, inox / Zinc-plated, stainless steel

Lotto minimo / MOQ: 5.000 pz / pcs

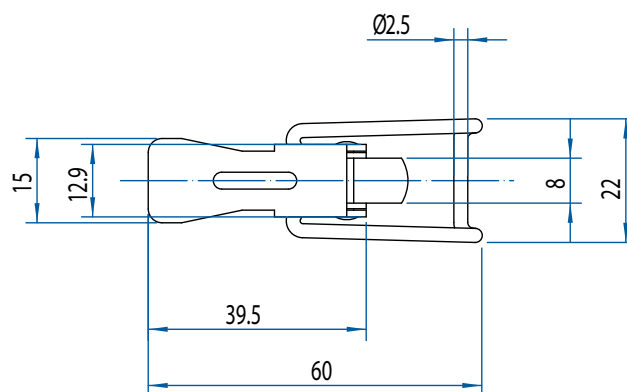
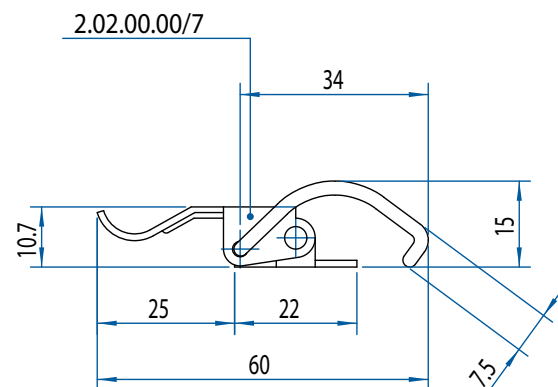


Art **CL 560/2.02.10** • 00

Chiusura a leva / Toggle latch

Acciaio grezzo senza fori / Unplated steel without holes

Lotto minimo / MOQ: 10.000 pz / pcs



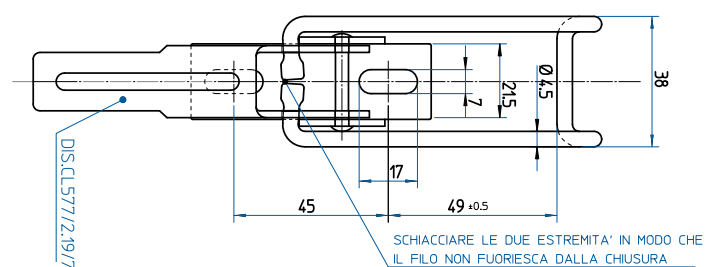
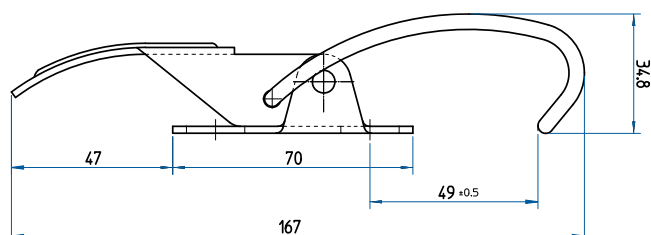
30 Art **CL 577/2.19** • 04 -30

Chiusura a leva / Toggle latch

Zincato, inox

Zinc-plated, stainless steel

Lotto minimo zincato / MOQ zinc-plated 5.000 pz / pcs



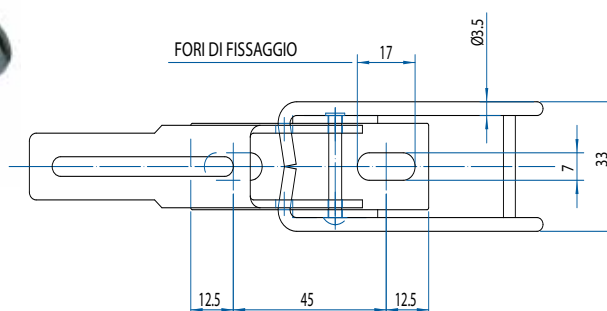
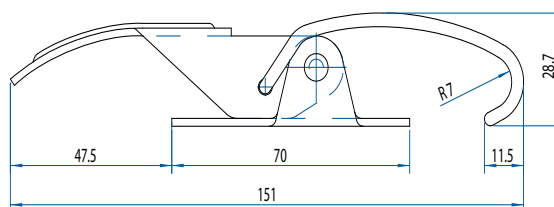
Art

Chi

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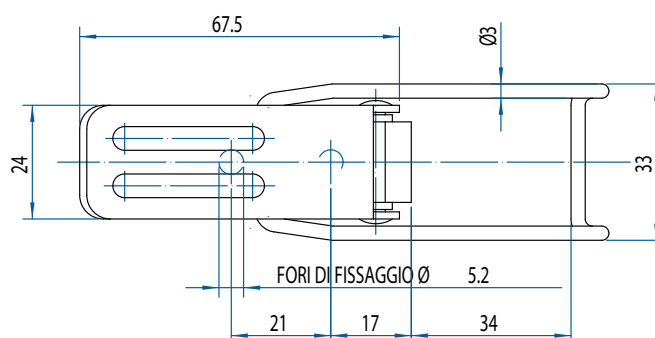
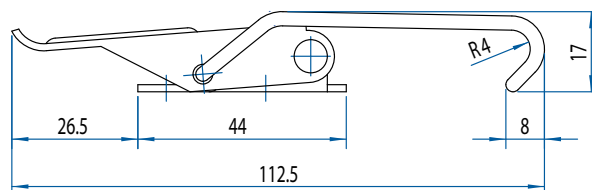


Art

Chi

Lot:

Lot:

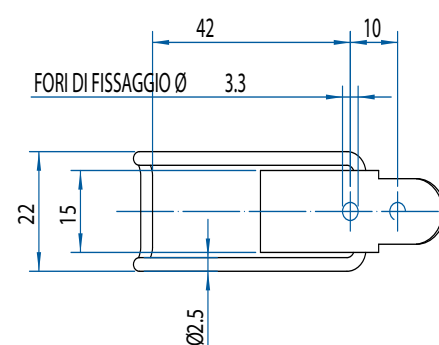
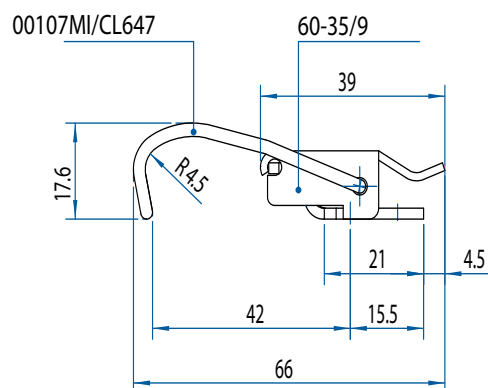


Art **CL 647/243** • 04 - 30

Chiusura a leva adattabile agli art. / Draw-hook suited to p/n: 2.02.00/2.03.00/2.04.00/2.17.00

Lotto minimo zincato / MOQ zinc-plated steel: 5.000 pz / pcs

Lotto minimo inox / MOQ stainless steel: 10.000 pz / pcs



32

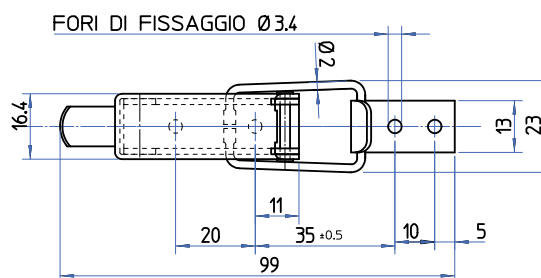
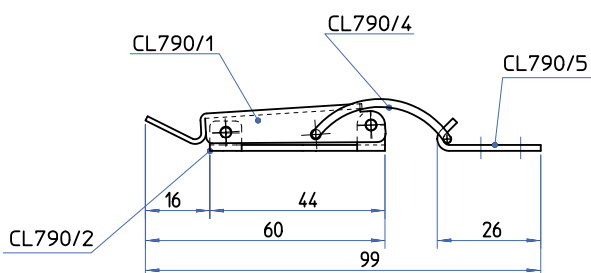
Art **CL 790/2.03.00** • 04 - 30

Chiusura a leva / Toggle latch

Zincata bianca-acc. inox fibbia schiacciata adattabile ad art. 2.01

Zinc-plated, stainless steel - catch hook flattened on the ends, suited to p/n: 2.01

Lotto minimo / MOQ: 10.000 pz / pcs

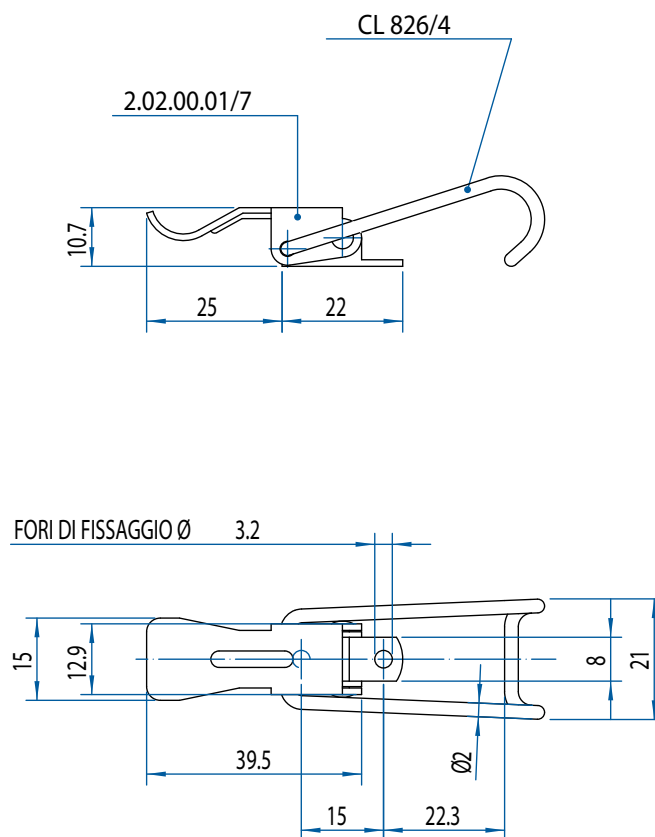


Art **CL 826/202 • 01**

Chiusura a leva adattabile agli articoli / Toggle latch suited to p/n: 2.04, 2.17

Nichelata / Nickel-plated steel

Lotto minimo / MOQ: 10.000 pz / pcs

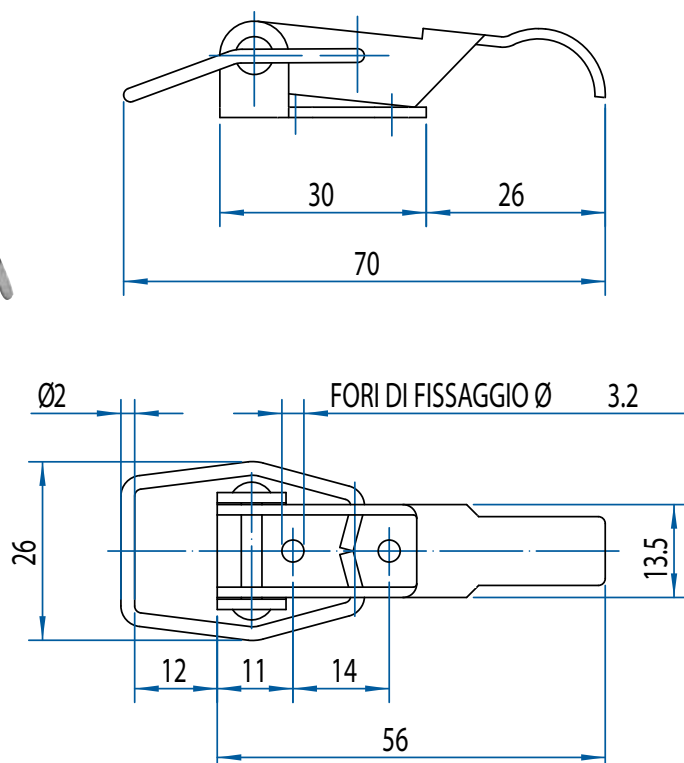


Art **CL 832/2.08 • 00 - 04**

Chiusura a leva adattabile agli articoli / Draw-hook suited to p/n: 2.02.00 / 2.03.00 / 2.04.00 / 2.43.00

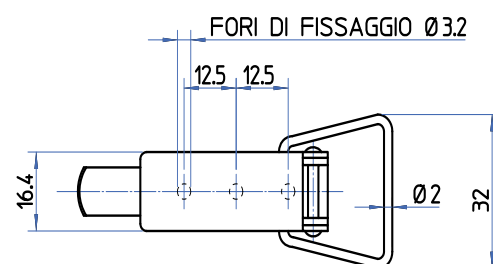
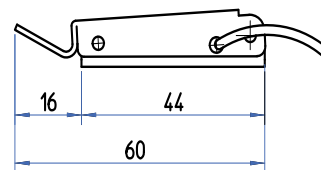
Acciaio grezzo, zincato / Unplated steel, zinc-plated

Lotto minimo / MOQ: 10.000 pz / pcs



Art **CL 835/203**

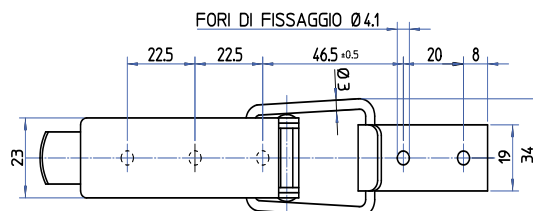
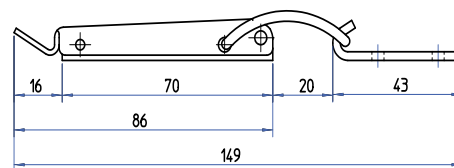
Chiusura a leva adattabile agli articoli / Draw-hook suited to p/n: 2.17.00
 Lotto minimo / MOQ: 10.000 pz / pcs



34

Art **CL 839/201**

Chiusura a leva adattabile agli articoli: / Draw-hook suited to p/n:
 2.03.00 / 2.04.00 / 2.17.00 / 2.43.00
 Lotto minimo / MOQ: 5000 pz / pcs
 Lotto minimo Inox / MOQ stainless steel: 10.000 pz / pcs



Art **CL 852/2.45 • 04**

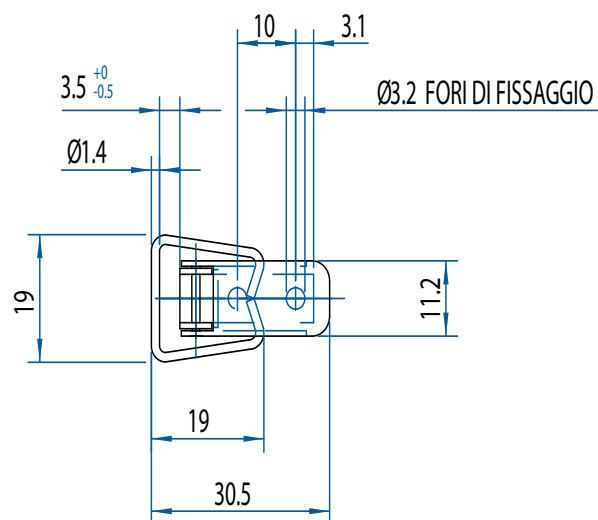
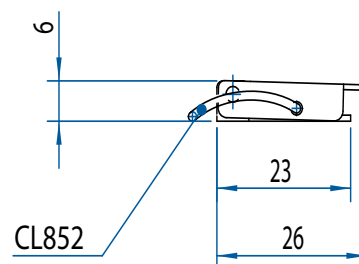
Chiusura a leva / Toggle latch
Zincata bianca / Zinc-plated steel
Lotto minimo / MOQ: 10.000 pz/pcs



400N

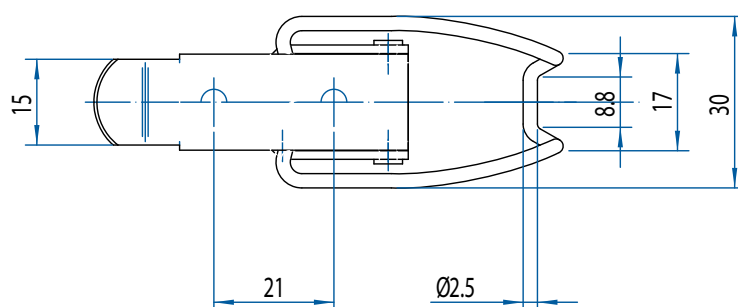
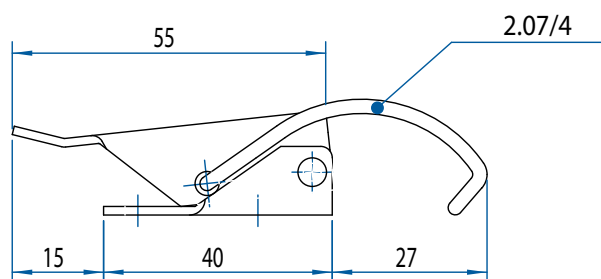


700N



Art **CL 858/2.52 • 07 - 04**

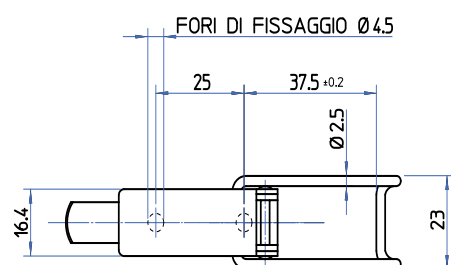
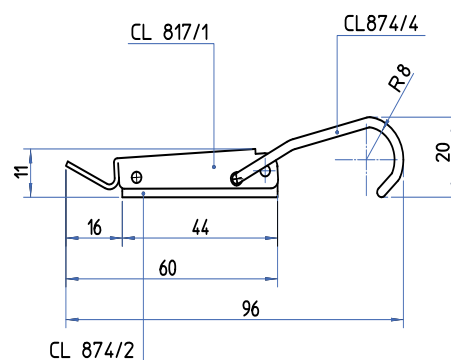
Chiusura a leva / Toggle latch
Brunita- zincata / Burnished, zinc-plated steel
Lotto minimo / MOQ: 5.000 pz / pcs



Art **CL 874/203**

Chiusura a leva adattabile agli articoli / Draw-hook suited to p/n: 2.17.00

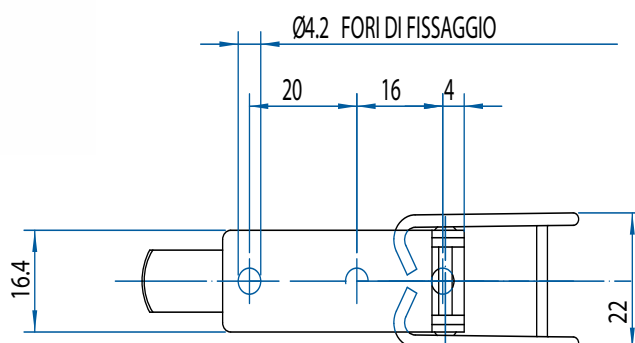
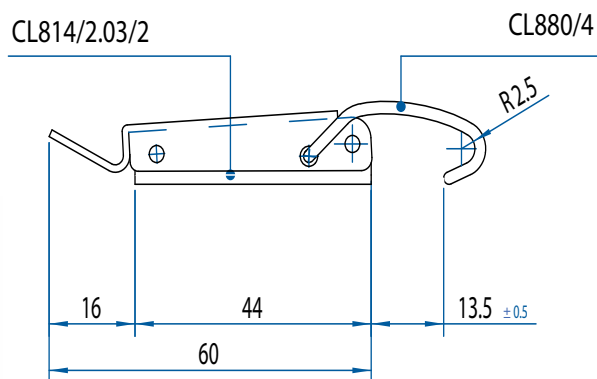
Lotto minimo / MOQ: 10.000 pz / pcs



Art **CL 880/203**

Chiusura a leva adattabile agli articoli / Draw-hook suited to 2.17.00

Lotto minimo / MOQ: 10.000 pz / pcs



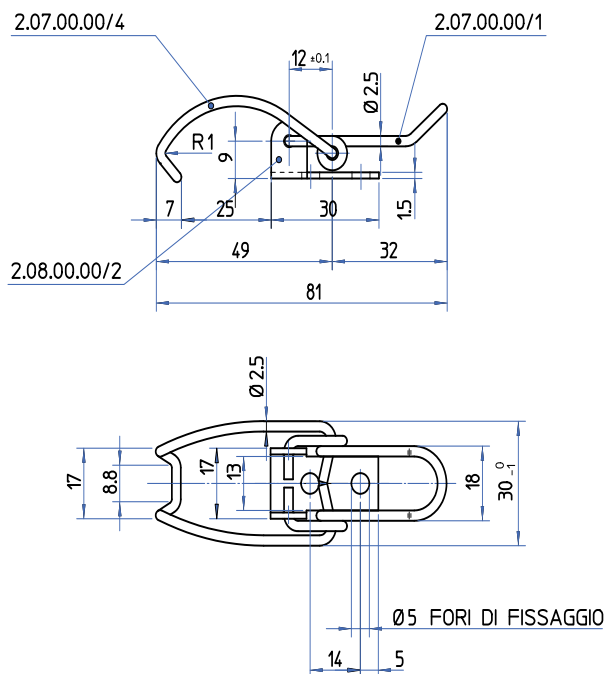
Art **CL 881/207**

Chiusura a leva / Toggle latch

Esecuzione zincata / Zinc-plated stell

Lotto minimo / MOQ: 5000 pz / pcs

Lotto minimo Inox / MOQ stainless steel: 10.000 pz / pcs



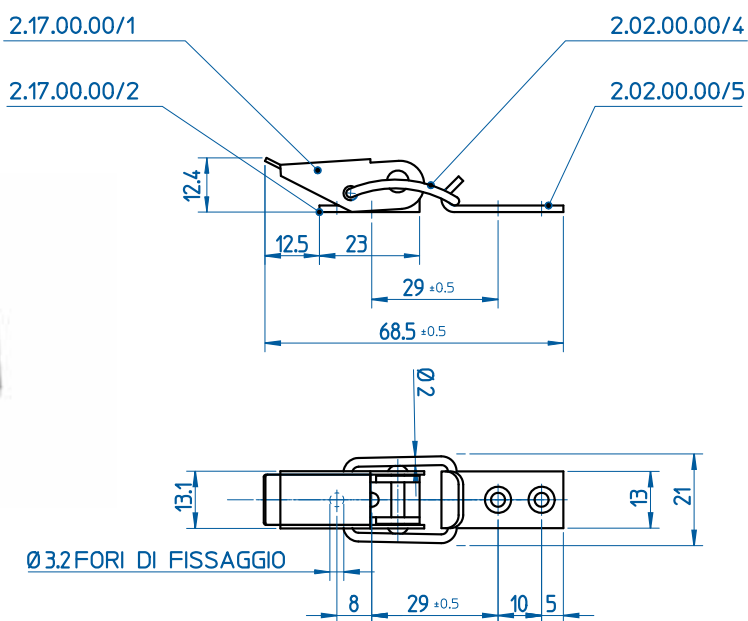
37

Art **CL 916/2.17 • 04**

Chiusura a leva / Toggle latch

Zincata / Zinc-plated

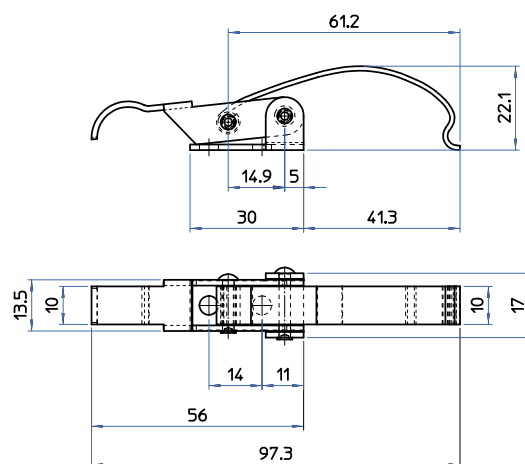
Lotto minimo / MOQ: 5.000 pz / pcs



Art

Acciaio zincato / Zinc-plated

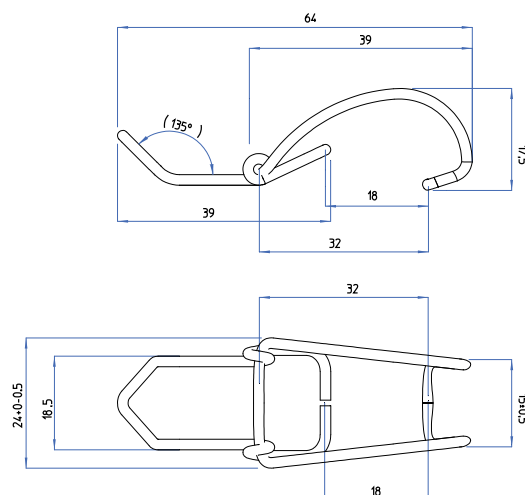
Lotto minimo / MOQ: 5.000 pz / pcs



Art

Acciaio zincato / Zinc-plated

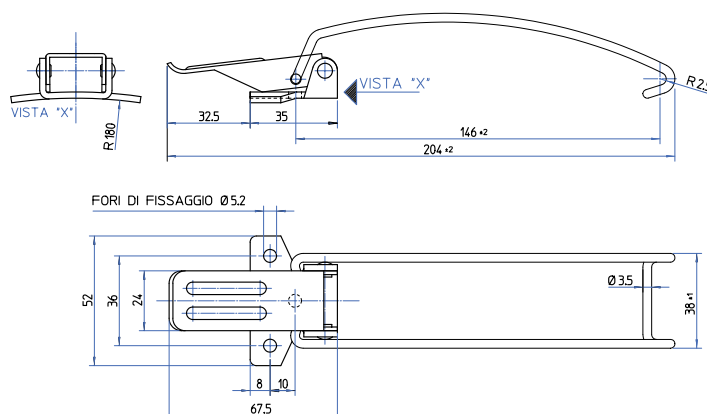
Lotto minimo / MOQ: 10.000 pz / pcs



Art

Acciaio zincato / Zinc-plated

Lotto minimo / MOQ: 5.000 pz / pcs



Riscontri a richiesta / Special strikes - upon request

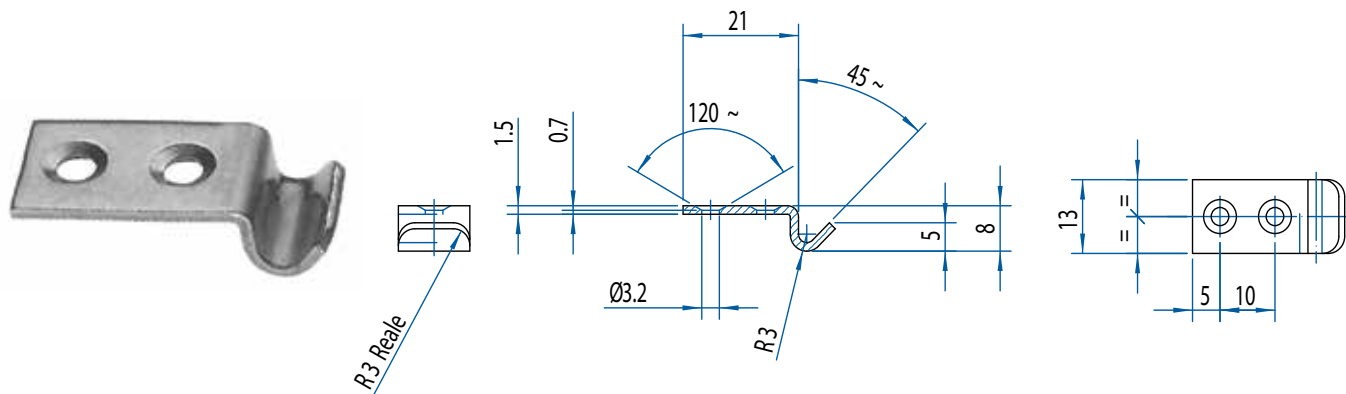
Art **CL 590 • 00**

Adattabile agli art. / Suited to PN: **2.02.00 / 2.03.00 / 2.04.00 / 2.43.00**

Acciaio grezzo / Unplated steel

Lotto minimo per grezzo / MOQ unplated steel: 5.000 pz / pcs

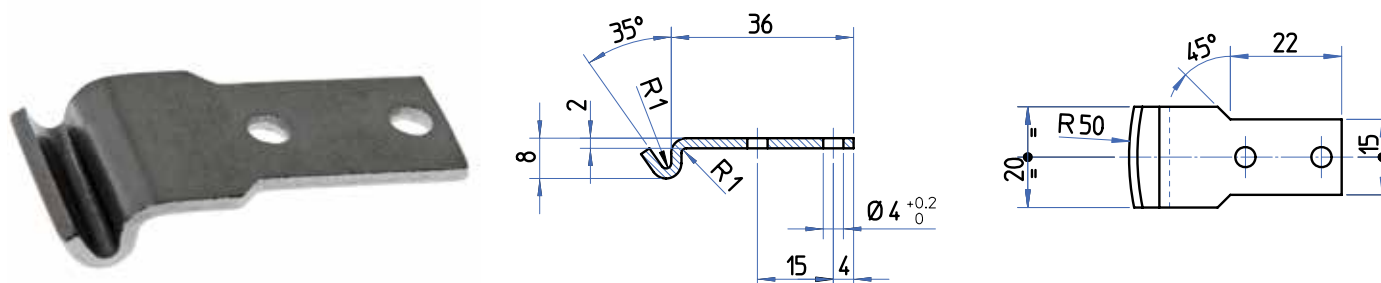
Lotto minimo per zincato / MOQ zinc-plated: 10.000 pz / pcs



Art **CL 642/5 • 30 - 04**

Lotto minimo per inox / MOQ stainless steel: 2.000 pz / pcs

Lotto minimo per zincato / MOQ zinc-plated steel: 5.000 pz / pcs

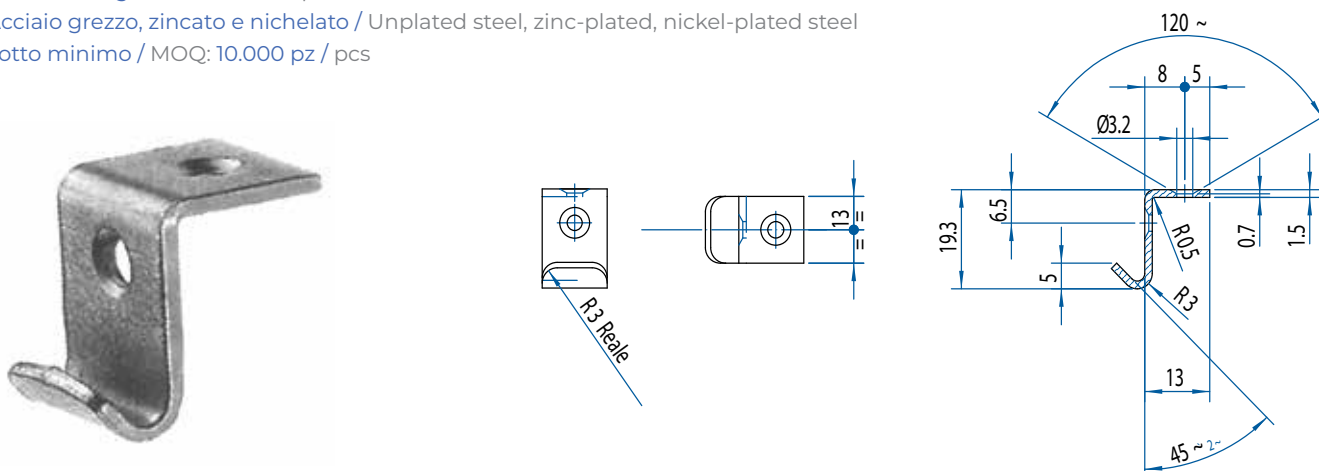


Art **CL 654 • 00 - 01 - 04**

Adattabile agli art. / Suited to p/n: **2.02.00 / 2.03.00 / 2.04.00 / 2.43.00**

Acciaio grezzo, zincato e nichelato / Unplated steel, zinc-plated, nickel-plated steel

Lotto minimo / MOQ: 10.000 pz / pcs

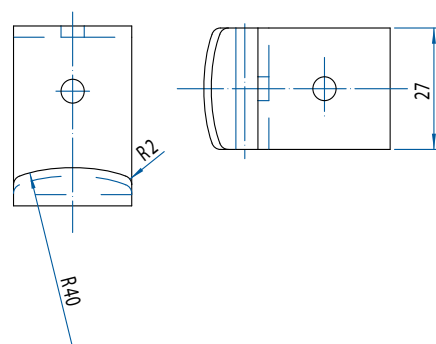
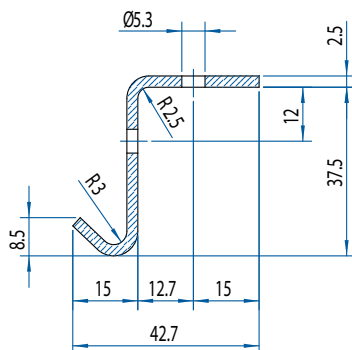


Art **CL 708 • 04 - 30**

Adattabile agli art. / Suited to p/n: **2.00.00 / 2.09.01 / 2.10.00**

Inox, zincato / Stainless steel, zinc-plated steel

Lotto minimo / MOQ: 2.500 pz / pcs

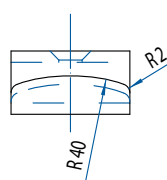
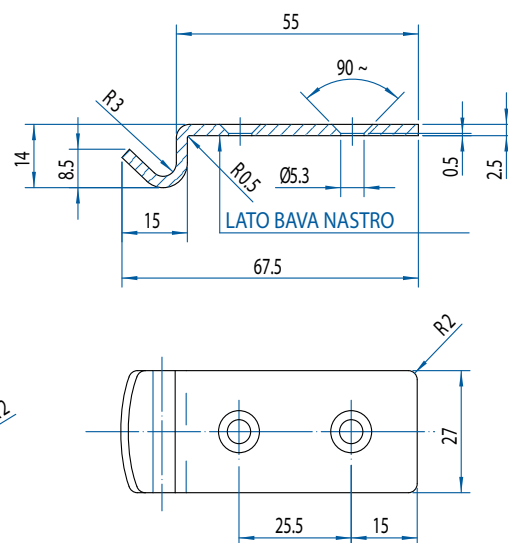


Art **CL 709 • 01 - 04 -30**

Adattabile agli art. / Suited to p/n: **2.00.00 / 2.09.01 / 2.10.00 / 2.01.00**

Zincato, nichelato, inox / Zinc-plated, nickel-plated steel, stainless steel

Lotto minimo / MOQ: 1.000 pz / pcs

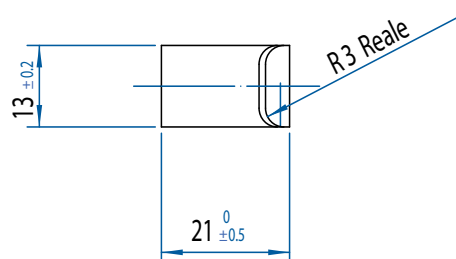
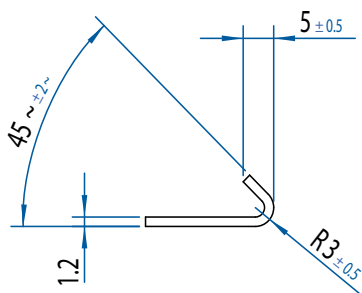


Art **CL 756/2.02.10 • 00 - 30**

Adattabile agli art. / Suited to p/n: **2.02.00 / 2.03.00 / 2.04.00 / 2.43.00**

Grezzo e zincato senza fori / Unplated steel, zinc-plated steel, without holes

Lotto minimo / MOQ: 10.000 pz / pcs

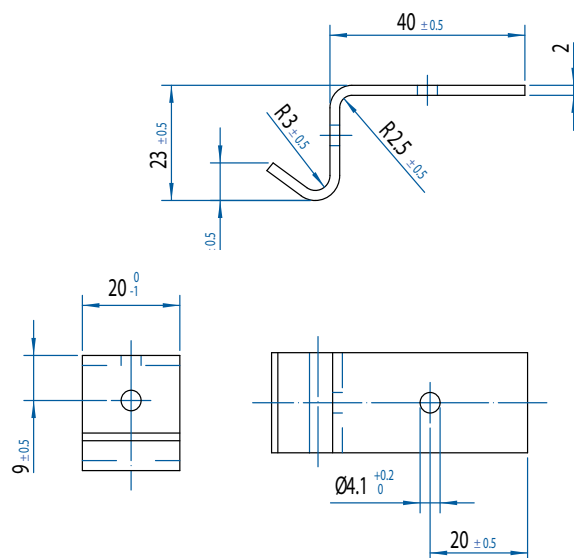


Art **CL 783 • 04 - 30**

Adattabile agli art. / Suited to p/n: **2.01.00 / 2.05.00 / 2.06.00 / 2.52.00**

Inox e zincato / Stainless steel, zinc-plated steel

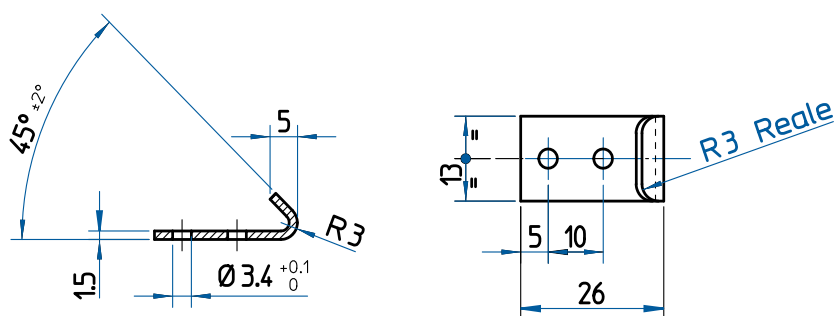
Lotto minimo / MOQ: 5.000 pz / pcs



Art **CL 790/5zn • 04 - 30**

Acciaio zincato, inox / Zinc-plated, stainless steel

Lotto minimo / MOQ: 10.000 pz / pcs

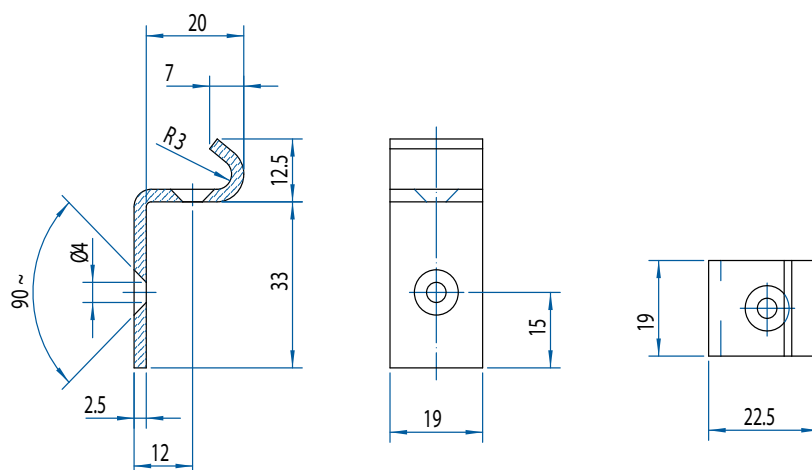


Art **CL 795 • 00 - 01 -04**

Adattabile agli art. / Suited to p/n: **2.01.00 / 2.05.00 / 2.06.00 / 2.52.00**

Acciaio grezzo, zincato e nichelato / Unplated steel, zinc-plated, nickel-plated steel

Lotto minimo per grezzo / MOQ unplated steel: 5.000 pz / pcs



Minuterie metalliche / Hardware items

Art **3.06.00**

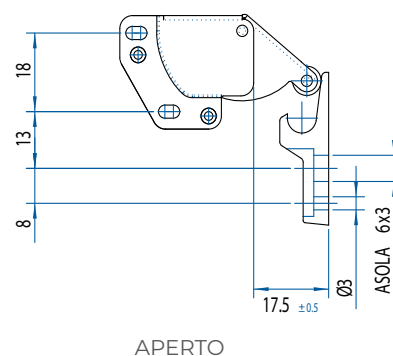
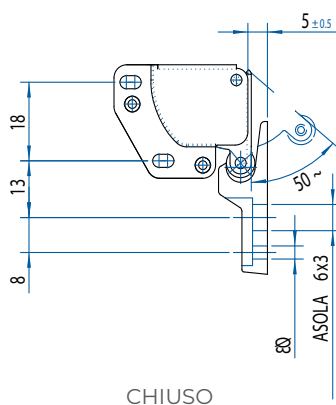
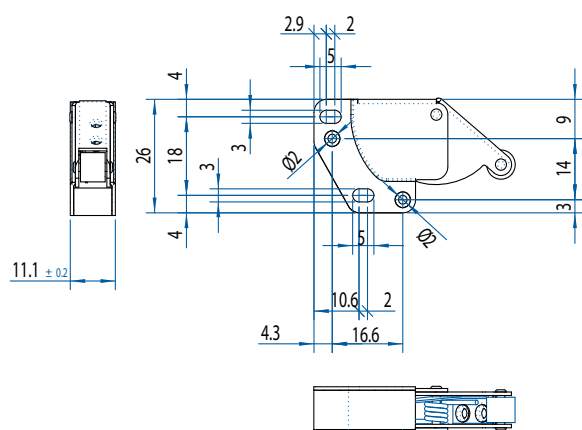
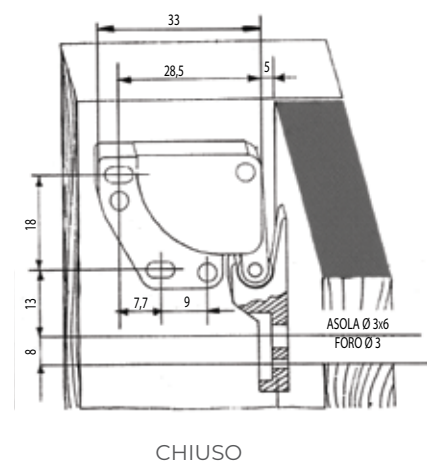
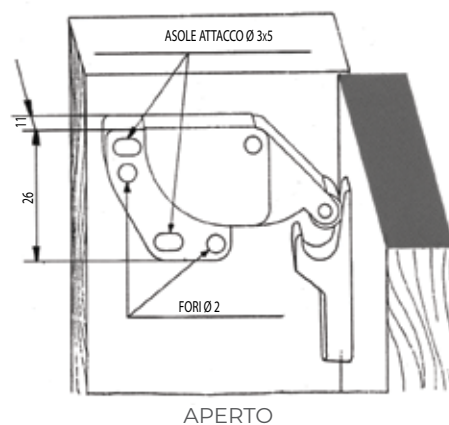
Cricchetto brevettato blocca antine / Acciaio nichelato
Patented touch latch / mini latch / Nickel-plated

Parti in plastica: inserto, rullino, riscontro
Plastic components: insert, roller, strike

Resistenza al calore: 90° in continuo, 150° per brevi durate
Heat resistance: 90° in continuous, 150° for short periods



100



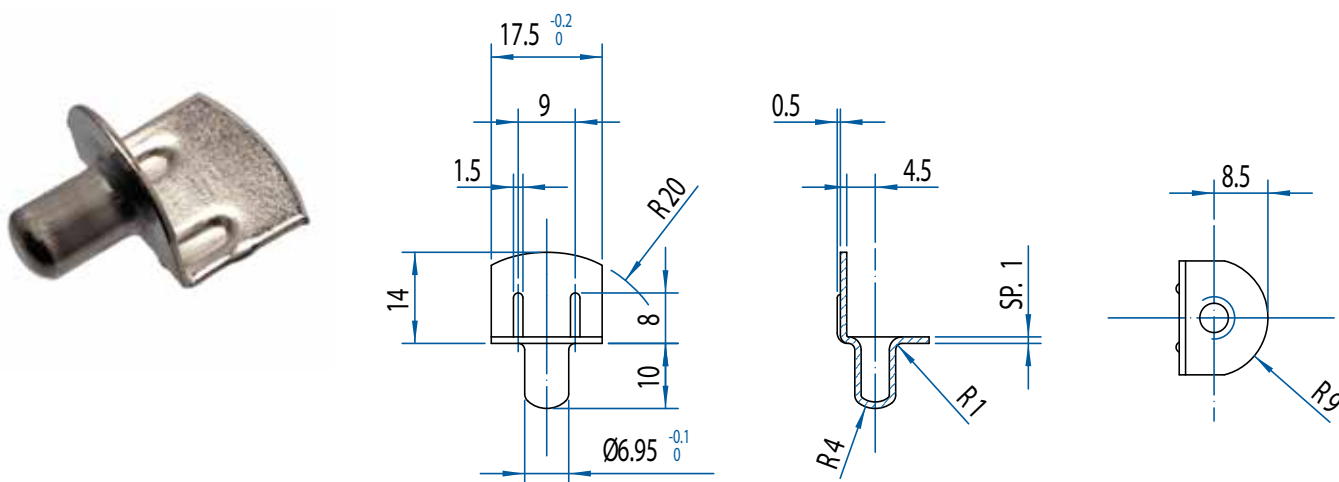
Art **4.10.00** • 01 - 02 - 05



500

Mensolina reggipiano stampata / Stamped shelf support

Acciaio nichelato, ottonato, bronzato / Nickel-plated, brass plated, bronzed steel



Art **CL 774/4.10** • 01 - 02

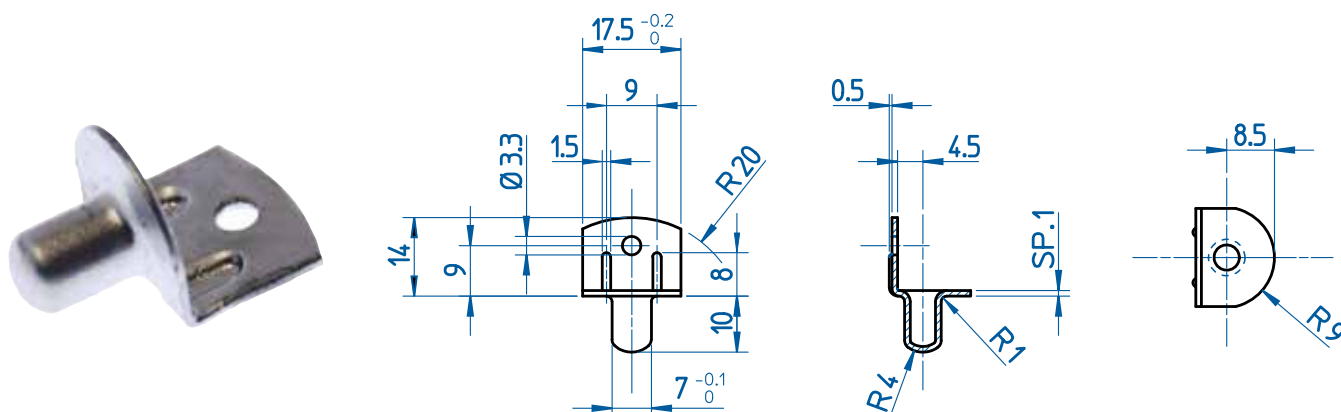


500

Mensolina reggipiano stampata a richiesta / Stamped shelf support upon request

Ottonato, nichelato / Brass plated – nickel-plated

Lotto minimo / MOQ: 50.000 pz / pcs



43

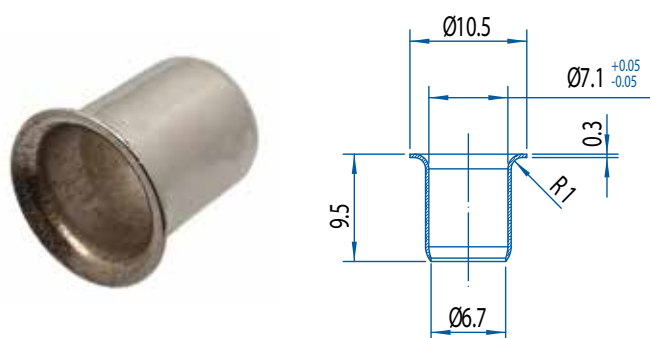
Art **4.20.00** • 01 - 02 - 05



2000

Bussoletta / Strike for PN: 41000

Acciaio nichelato, ottonato, bronzato / Nickel-plated, brass-plated, bronzed steel

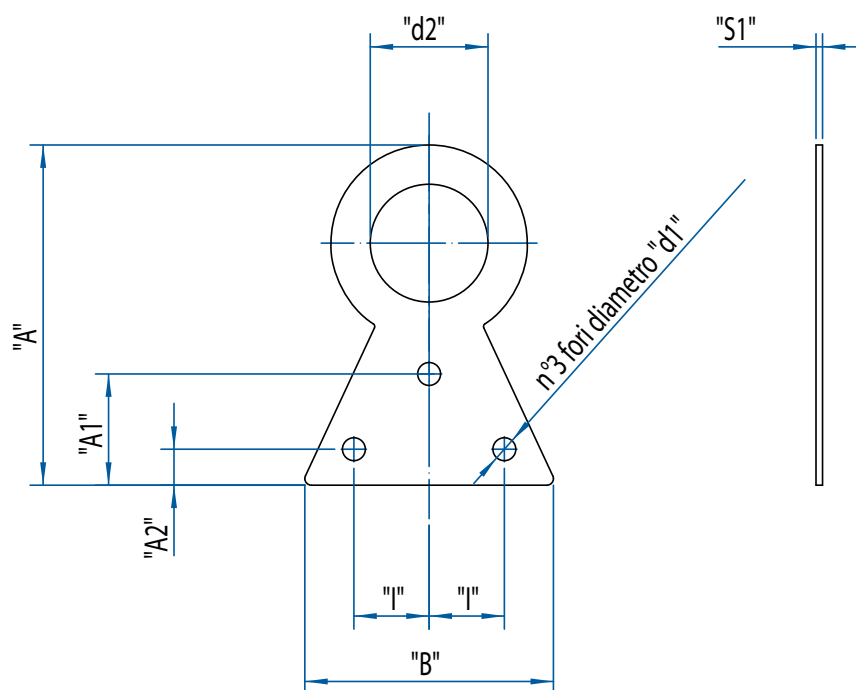
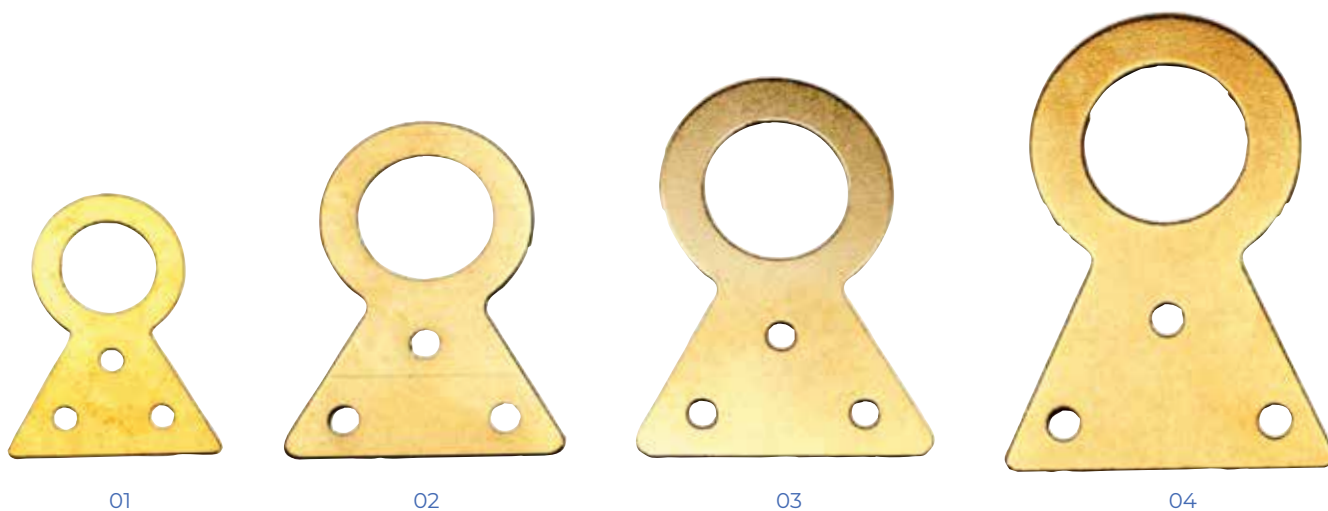


Attaccaglia fissa / Fixed picture hooks

Acciaio ottonato / Brass-plated steel

Confezione da richiedere in base alla misura desiderata

Packing according to the dimension of the fixed picture hooks



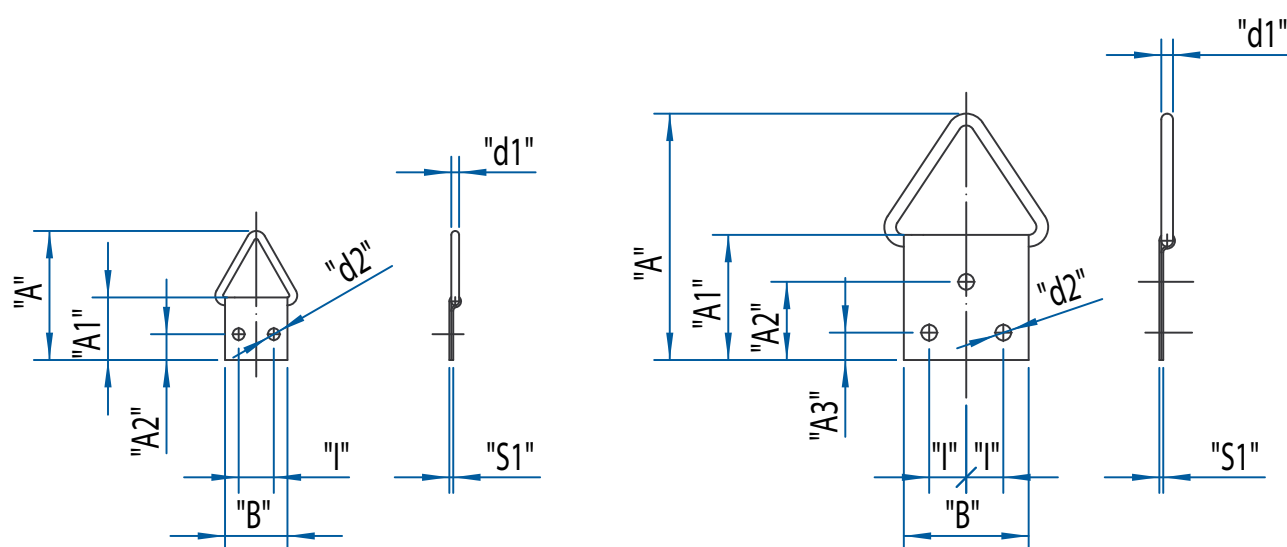
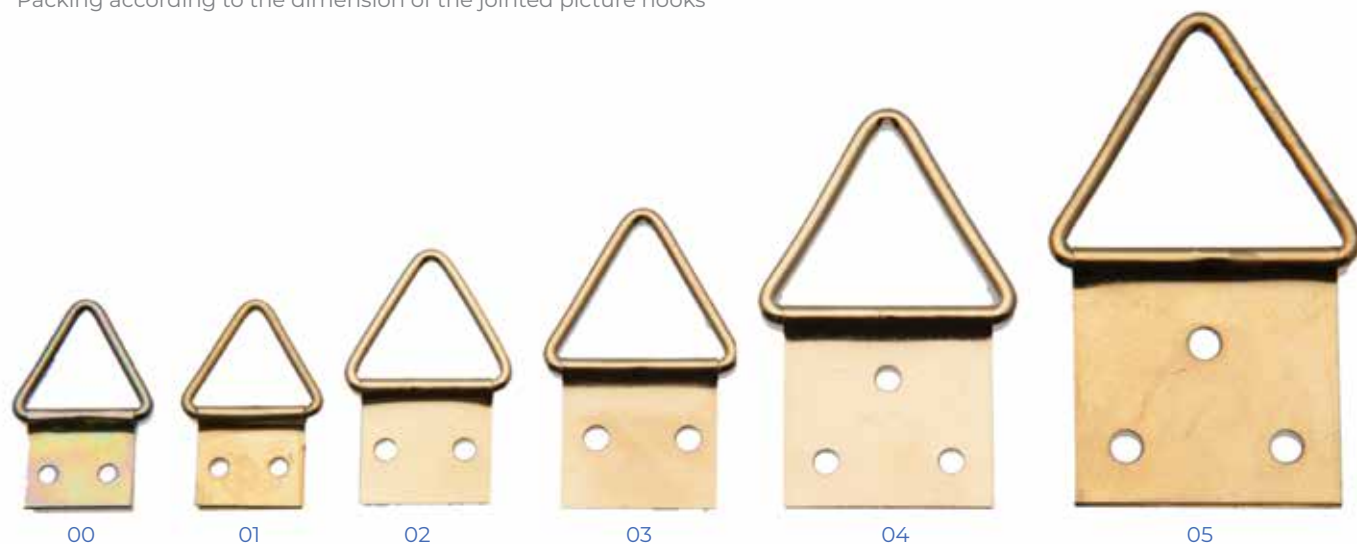
Disegno n°	A	A1	A2	B	I	d1	d2	S1
4.80.01.02	28	10	4	21	5	2,5	10	0,50
4.80.02.02	37	12	4	27,5	8	3	14	0,70
4.80.03.02	44	14	5	33	9	3	16	0,90
4.80.04.02	52	17	5,5	36,2	11,5	3,5	18	0,95

Attaccaglia snodata / Jointed picture hooks or triangle hanger

Acciaio ottonato / Brass-plated steel

Confezione da richiedere in base alla misura desiderata

Packing according to the dimension of the jointed picture hooks



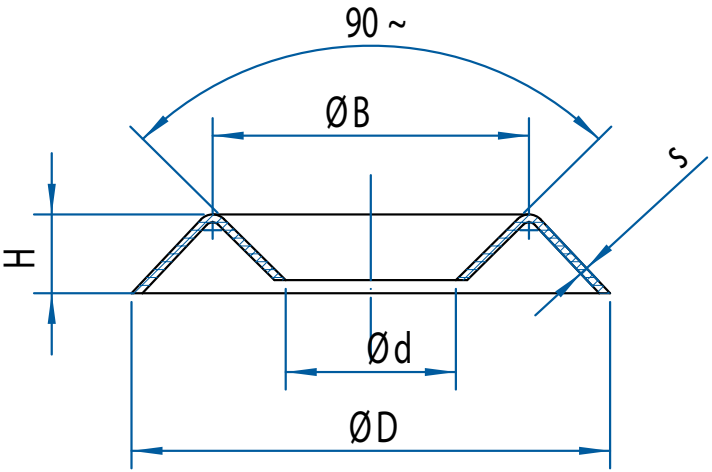
Disegno n°	A	A1	A2	A3	B	I	d1	d2	S1
4.81.00.02	16,5	8	3,30	-	8	4,50	100	1,50	0,40
4.81.01.02	20	10	4,25	-	10	6	1,10	1,75	0,40
4.81.02.02	24	12	5,20	-	12	7	1,20	2,00	0,40
4.81.03.02	27,5	14	6,15	-	14	8	1,30	2,00	0,40
4.81.04.02	31,5	16	10	3,5	16	4,75	1,50	2,00	0,40
4.81.05.02	39,5	20	12	4	20	6	1,60	1,50	0,50



Orlo sottovite (a richiesta) / Screw washers (upon request)
Acciaio nichelato, ottonato, bronzato / Nickel-plated, brass-plated, bronzed steel

1000

Lotto minimo per inox / MOQ stainless steel: 1.000.000 pz / pcs
Lotto minimo per ottone / MOQ brass-plated: 1.000.000 pz / pcs

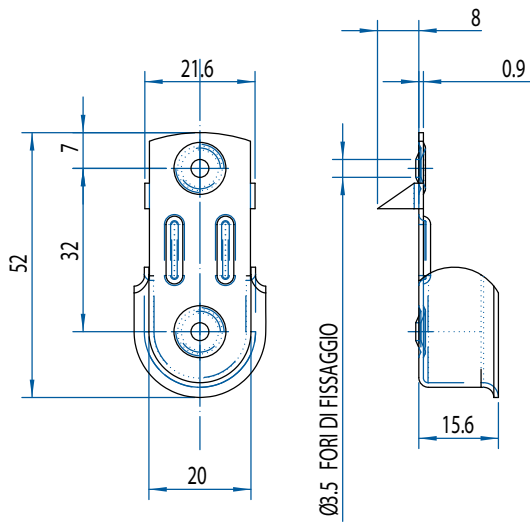


Disegno n°	D	d ^{+0,25}	H ^{±0,1}	s	B
5.00.10	10	3,6	2	0,25	7
5.00.12	12	4,7	2,2	0,25	8,5
5.00.14	14	5,2	2,5	0,25	10
5.00.16	16	5,8	3	0,25	10,2
5.00.18	18	6,4	3	0,30	12,5



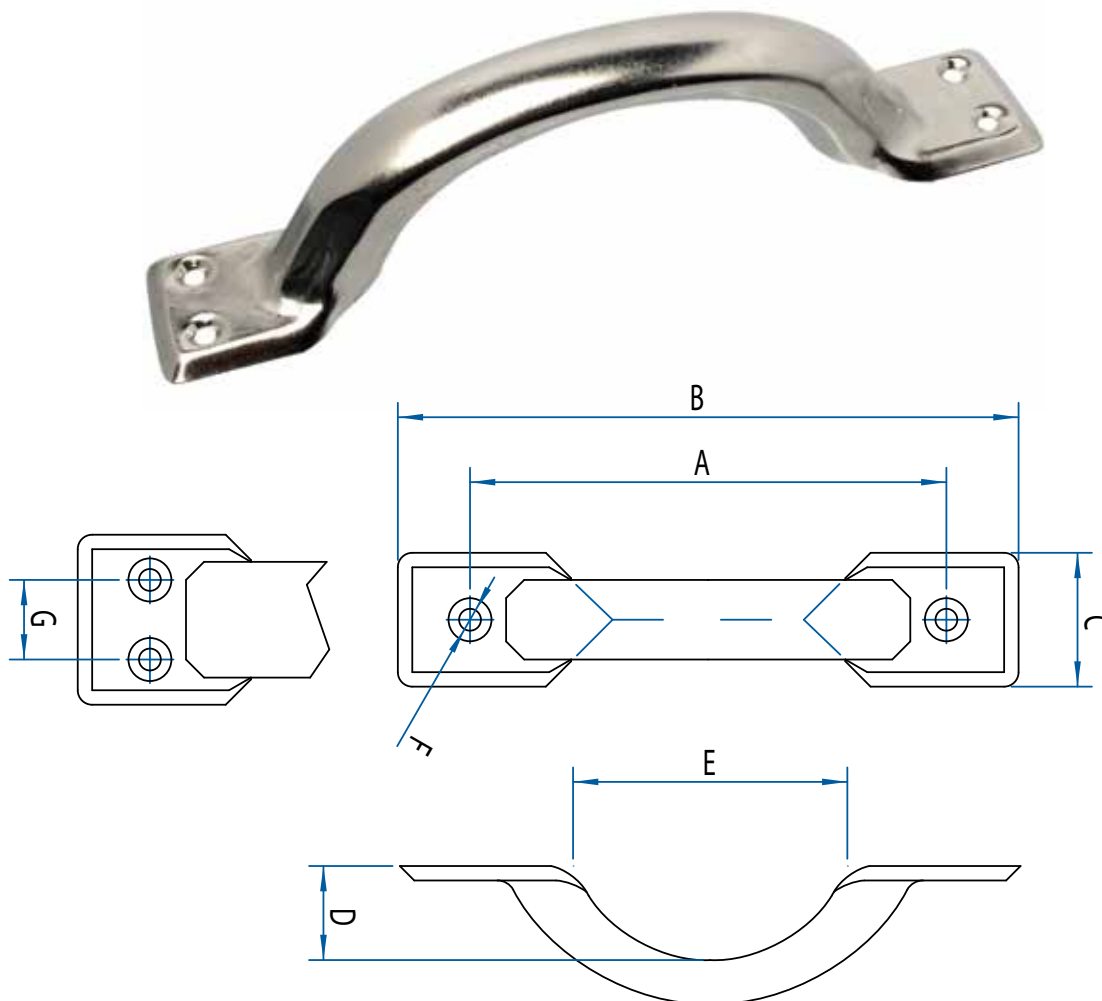
Reggitubo a poltroncina / Rod supports
Acciaio nichelato / Nickel-plated steel

150



Maniglia imbutita / Case-handles mm 80/100/120/140/160

Acciaio nichelato (a richiesta zincato) / Nickel-plated steel (zinc-plated steel on upon request)



Disegno n°	A	B	C	D	E*	F	G
7.00.08.01	66	80	18,5	13	38	Ø3,2	*
7.00.10.01	83	100	21,5	13	48	Ø3,2	*
7.00.12.01	99	120	24,5	16	60	Ø3,2	*
7.00.14.01	121	140	28,5	19	70	Ø3,2	13
7.00.16.01	140	160	29,5	24	80	Ø3,2	13

* Lunghezze 80, 100, 120 mm: la quota G non è da considerarsi in quanto vi è 1 solo foro per l'applicazione

"G" dimension is not pertinent for 80, 100, 120 mm length, as there is only one hole for the application

* La quota "E" è indicativa

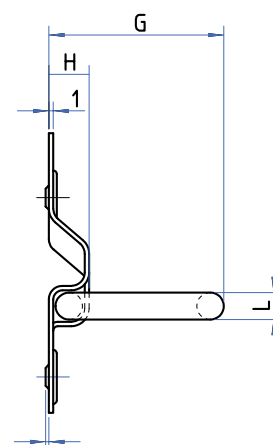
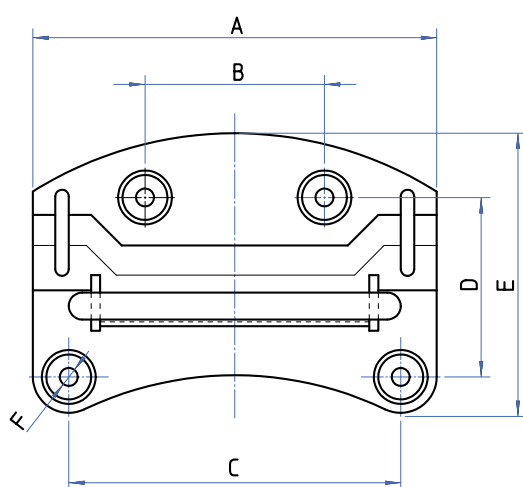
the Quote "E" is indicative

Maniglia per baule / Trunk-handles: mm.90-110

Acciaio ottonato, zincato e brunito / Brass-plated, zinc-plated, burnished steel

Grezzo a richiesta minimo / Unplated steel upon request. MOQ: 5.000 pz/pcs

Ø tondino / Bar diameter: 6,5



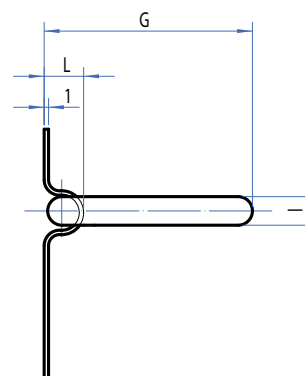
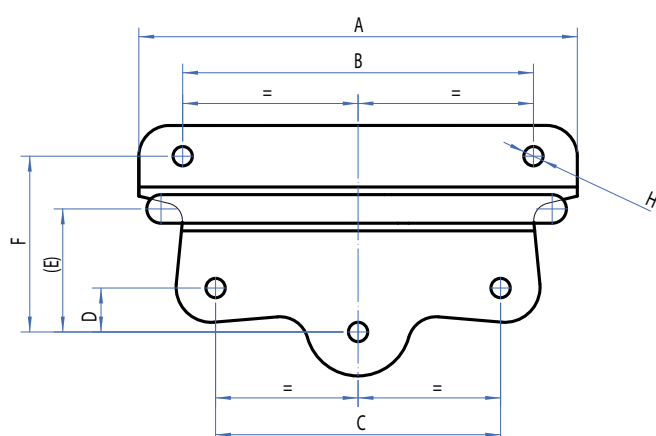
Disegno n°	A ± 0.8	B ± 0.8	C ± 0.8	D ± 0.8	E* ± 0.8	F ± 0.3	G max	H ± 0.5	I max	L ± 0.5
7.20.09	90	42	72	40	67	4,2	40	10	0,8	Ø 6,5
7.20.11	110	56	82	47	80	5,4	55	12,5	/	Ø 7

* La quota "E" è indicativa
the Quote "E" is indicative

Maniglia per cassa / Case-handles: mm. 80/90/100/110

Acciaio ottonato, zincato e brunito / Brass-plated, zinc-plated, burnished steel

Grezzo a richiesta / Unplated steel upon request



Disegno n°	A ± 0.8	B ± 0.8	C ± 0.8	D ± 0.5	E*	F ± 0.8	G max	H ± 0.3	I ± 0.5	L ± 0.5
7.21.08	80	66	54	6,5	20	31	41	Ø 4	Ø 6	Ø 9
7.21.09	90	75	60	8	27	39	47	Ø 4,4	Ø 6,5	Ø 9
7.21.10	100	80	65	10	27	40	47	Ø 4,4	Ø 6,5	Ø 9
7.21.11	108	90	75	11	35	48	52	Ø 5	Ø 7	Ø 9

* La quota "E" è indicativa
the Quote "E" is indicative

Cerniera porta lucchetto a richiesta / Hasp latch for trunk upon request: mm. 100/120/140
Acciaio verniciato nero / Black painted steel



Esempi di applicazioni di chiusure a leva

Application of toggle latches

• ASPIRAPOLVERI (CIVILI E INDUSTRIALI)

VACUUM CLEANERS (CIVIL AND INDUSTRIAL)

• LAVAPAVIMENTI / FLOOR SCRUBBERS

• CALDAIE MURALI / BOILERS

• VIDEO GAMES / VIDEO GAMES

• TELECAMERE SUBACQUEE / UNDERWATER CAMERAS

• MACCHINE UTENSILI / MACHINES-TOOLS

• MACCHINE TESSILI / TEXTILE MACHINES

• AUTO (FILTRI) / CARS (filters)

• MACCHINE AGRICOLE / AGRICULTURAL MACHINES

• ACCESSORI PER AUTO (PORTA SCI)

CAR FITTINGS (ski support rack)

• CARRELLI ELEVATORI / FORK TRUCKS

• CARRELLI PORTA TENDE / CAMPING TROLLEYS

• BARBECUE / BARBECUES

• FORNELLI DA CAMPEGGIO / CAMPING STOVE

• CASSE LEGNO (CIVILI-MILITARI-IMBALLI SPECIALI)

WOOD CASES (CIVIL-MILITARY-SPECIAL PACKINGS)

• CASSETTE PORTA UTENSILI / TOOL BOXES

• GABBIE TRASPORTO ANIMALI

ANIMAL TRANSPORT CAGES

• CASSONI IMMONDIZIA / RUBBISH CASES

• ILLUMINAZIONE / LIGHTING

• ACCESSORI PER QUADRI ELETTRICI

FITTINGS FOR ELECTRIC BOARDS

• SPORTELLI AREAZIONE MOTORI ELETTRICI

VENTILATION DOORS FOR ELECTRIC MOTORS

• AUTOCARRI / LORRIES

• ISOLAMENTO (TUBI-BOCCHETTE D'ISPEZIONE)

INSULATION (tubes-small inspection openings)

• HOBBISTICA / HOBBIES

• TAVOLI ALLUNGABILI / EXTENSIBLE TABLES

• CASSONETTI TAPPARELLE

ROLLING-SHUTTER BOXES

• TORTIERE / CAKE PAN

• DEPURATORI D'ARIA / AIR DEPURATORS

• FRIGO TERMOS / PORTABLE THERMOS

• GO-KART / GO-KART

• PENTOLE / CASSEROLES

• FURGONI ISOTERMICI E FRIGORIFERI

ISOTHERMAL AND REFRIGERATOR LORRIES

• MODULI FRIGORIFERI / REFRIGERATOR MODULS

• GABBIE ARTICOLI FLORICOLTURA

CAGES FOR FLORICULTURAL ARTICLES

• ZANZARIERE, TENDE DA SOLE, OSCURANTI

MOSQUITO NETS, SUN BLINDS, BLACKOUT CURTAINS

• CALCETTI BALILLA / MINI-SOCCER

• ESTINTORI / EXTINGUISHERS

• CABINE INSONORIZZATE / SOUND-PROOF CABINS

• SCALDAVIVANDE / DISH-WARMER

• FUNGHI X RISCALDAMENTO STUFE CATALITICHE

PATIO HEATERS

• SERBATOI / TANKS

• PANNELLI STRADALI LAMPEGGIANTI

BLINKING ROAD PANELS

• ARTICOLI MEDICALI / MEDICAL ITEMS

• LAMPADIE ABBRONZANTI / TANNING LAMPS

• ATTREZZATURE RISTORAZIONE

FOOD SERVICE EQUIPMENTS









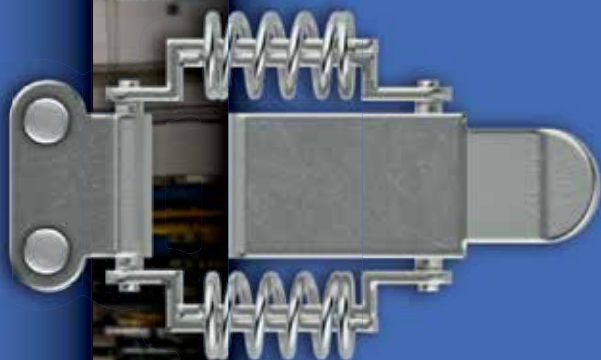








MINUTERIE METALLICHE & CHIUSURE A LEVA
HARDWARE ARTICLES & TOGGLE LATCHES



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